HISUN

GRAB SOME SUN

Published by Chongqing Huansong Industries (Group) Co., Ltd and Hisun Motors Corp USA.

READ THIS MANUAL CAREFULLY

For questions regarding this UTV, please contact HISUN at:
(972)446-0760
hisunmotors.com

Rev. 07231501

No one under the age of 16 should operate this vehicle.

Provincial / Municipal governments have different regulations pertaining to owning and operating an off-road vehicle; learn the regulations in your area.

SECTOR 1000

OWNER'S MANUAL

INTRODUCTION

Congratulations on your purchase of the HS 1000 UTV. This Owner's / Operator's manual will provide you information regarding safe operation, operational instructions, maintenance and care. Fully understanding and following all of the instructions in this manual will provide the knowledge needed to have safe operation and longevity of the UTV.

For questions regarding this UTV, please call (972) 446-0760.

IMPORTANT SAFETY MESSAGES

- **READ THIS MANUAL CAREFULLY AND COMPLETELY BEFORE OPERATING YOUR UTV. MAKE SURE YOU UNDERSTAND ALL INSTRUCTIONS.**
- **PAY CLOSE ATTENTION TO THE WARNING AND CAUTION LABELS ON THE UTV.**
- **NEVER OPERATE THE UTV WITHOUT PROPER TRAINING OR INSTRUCTION.**
- **THIS UTV SHOULD NOT BE RIDDEN BY ANYONE UNDER 16 YEARS OF AGE.**

IMPORTANT MANUAL INFORMATION

FAILURE TO FOLLOW THE WARNINGS CONTAINED IN THIS MANUAL CAN RESULT IN SERIOUS INJURY OR DEATH.
Particularly important information is distinguished in this manual by the following notations:

The Safety Alert Symbol means **ATTENTION!**
YOUR SAFETY IS INVOLVED!

Failure to follow **WARNING** instructions could result in severe injury or death to the machine operator, bystander or a person inspecting or repairing the machine.

A CAUTION indicates special precautions that must be taken to avoid damage to the machine.

NOTE:

A NOTE provides key information to make procedures easier clearer**.**

IMPORTANT NOTICE

This UTV is designed and manufactured for **OFF - ROAD** use only. It is illegal and unsafe to operate this UTV on any public street, road or highway.

This UTV complies with all applicable **OFF - ROAD** noise level and spark arrester laws and regulations in effect at the time of manufacture.

Please check your local riding laws and regulations before operating this UTV.

When the temperature is below -4°F (-20°C), park the UTV in a place where the temperature is higher than -4°F (-20°C). Operate the UTV after the UTV has warmed up. Please see page 7-3 on the warming up process.

Follow the proper parking procedures when the temperature is higher than 100°F (38°C): turn off the engine; make sure the radiator fan is on for 3 minutes before turning off the power switch.

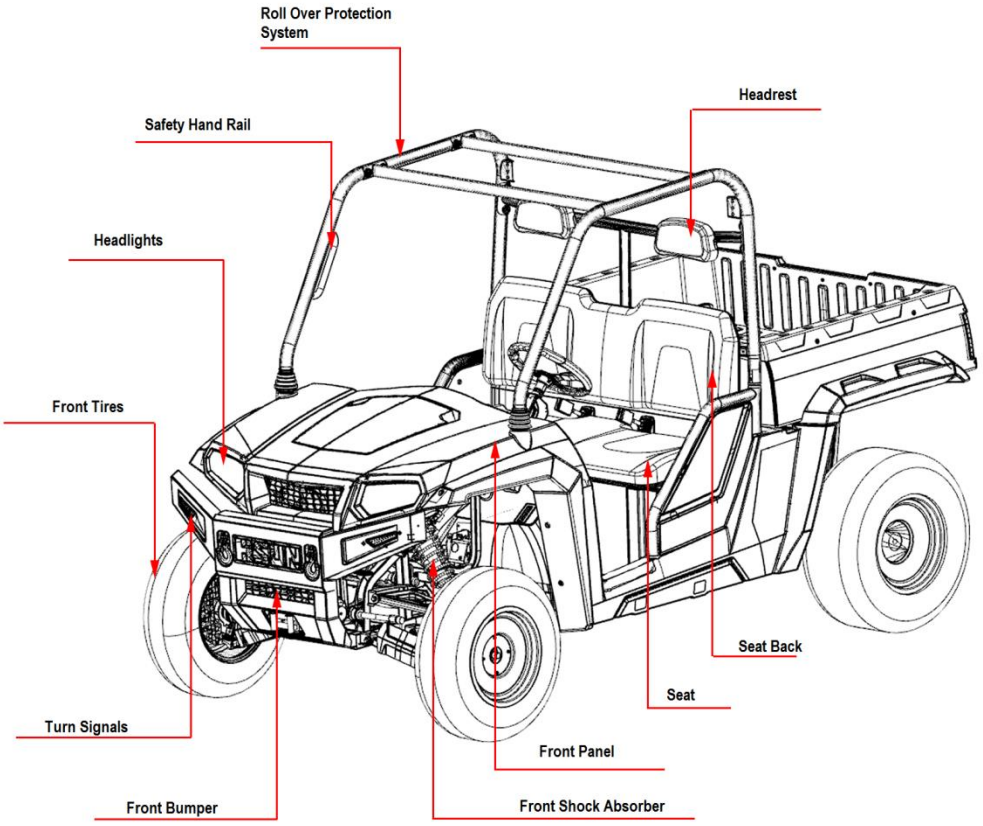
Starting the UTV for the first time will take longer because the fuel will need reach the fuel injectors. To start the UTV the first time, hold the ignition key on at 5-second intervals. Allow the starter to rest 15 seconds between each start attempt.

Introduction HS 1000

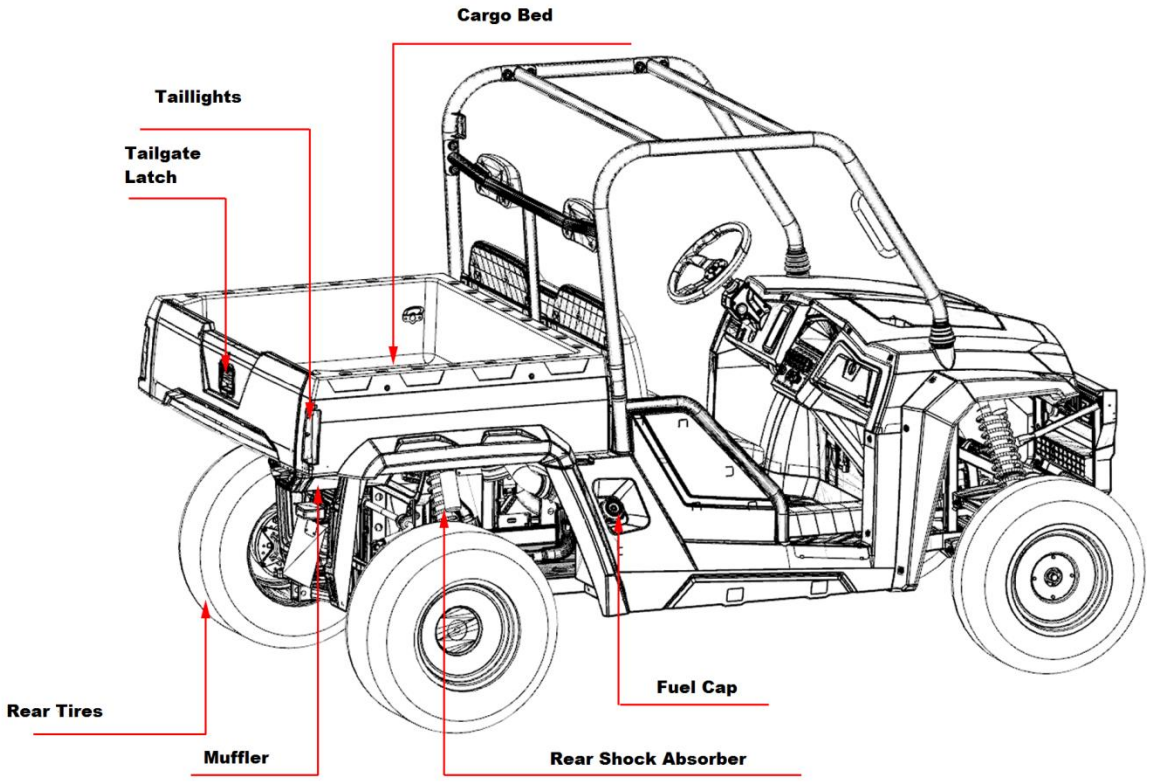
Table of Contents

Instrument Panel and Controls

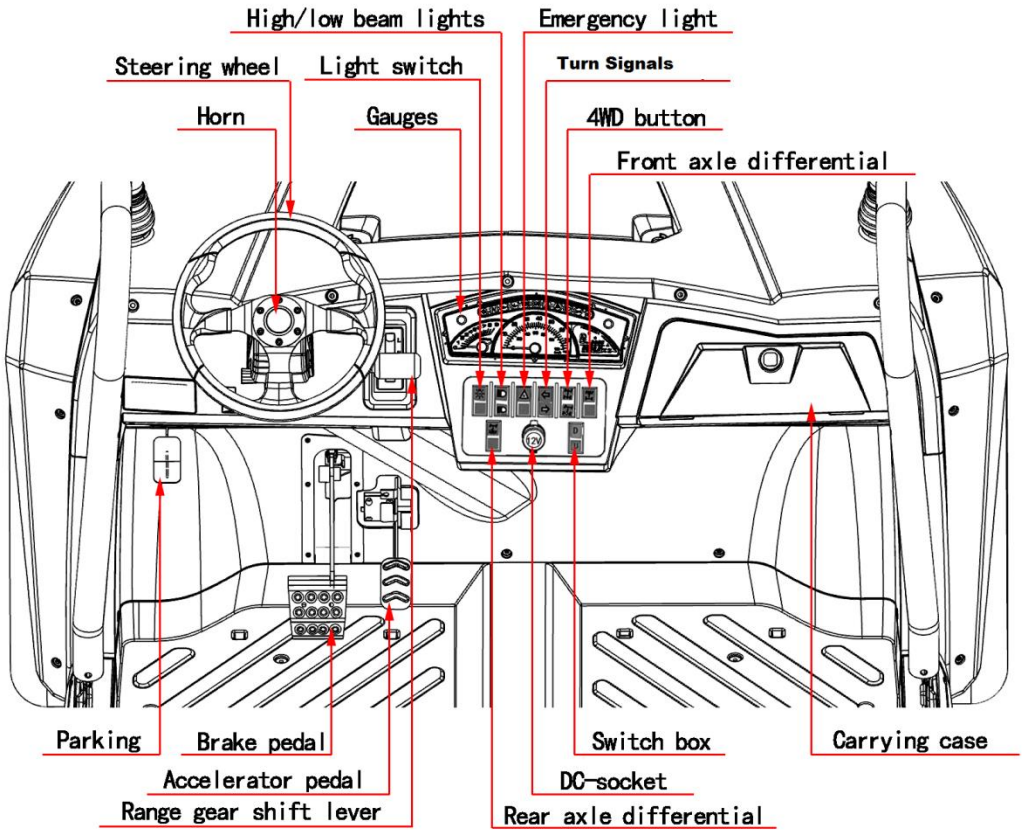
LOCATION OF PARTS



LOCATION OF PARTS



ILLUSTRATED CONTENTS



SAFE OPERATION

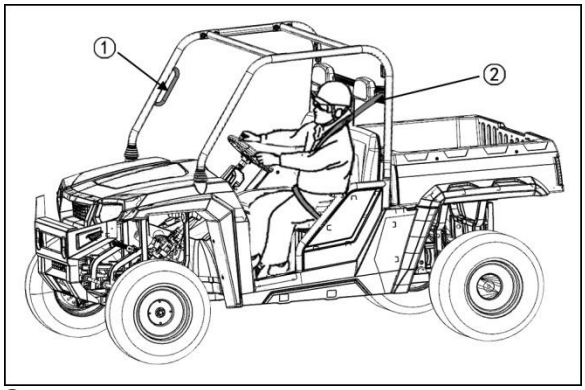
All operators, including experienced, should carefully read and fully understand this Users Manual. Operation as directed in this manual should be strictly adhered to in order to achieve the best performance and avoid accidents. Others who use your UTV should be trained on how to operate the UTV and read this manual before operation.

Safety Instructions:

1. Understand this UTV by reading this manual and understanding all the components of the vehicle. Only start and operate the vehicle after finishing reading this manual.

2. Pay close attention to the warning and caution labels on the UTV.

3. Understand completely and learn to use the safety devices (roll-over protective structure, seat belts), and never change the original safety devices. If safety devices are damaged, consult your local dealer for replacement. Always use seat belts.



① Roll-over protective structure；
② Seat belts

4. Do not wear loose articles of clothing during operation, as these can be drawn into moving parts on the vehicle and could cause a severe injury to occur.

5. You should always wear protective equipment, such as helmet, boots, eye protection, ear protection, and gloves etc.

6. Only a qualified driver with driving license should operate this UTV. Never operate after drinking, using drugs or controlled products, or while fatigued.

Always perform the pre-operation checks as following:

1) Check seat belt for wear or damage, if necessary, replace it.
2) Check brakes, throttle, brake pedal and other mechanical parts for proper operation. If you discover any irregularities, replace related parts as necessary. Periodically check the fittings and fasteners.
3) Check engine oil level and engine coolant level.
4) Check that the UTV is equipped to handle the surroundings.
5) Check and keep vehicle clean. Sludge, grease and debris can cause a fire and severe injury.

7. Passenger quantity and loading:

1) Only the driver and one passenger inside cab. It is suggested that children under age of 5 not be allowed as a passenger.

2) Single-row vehicle's loading limit is 660lbs (300KG). Reduce the loading weight according to road conditions. Never exceed the weight limits for operation.

3) Never allow unauthorized persons to repair this UTV. This may affect vehicle performance and cause injury.

2. Operation

1. Start the engine only in an open ventilated area. Carbon monoxide is colorless, odorless and is emitted from the engine and can cause death in areas with poor ventilation.

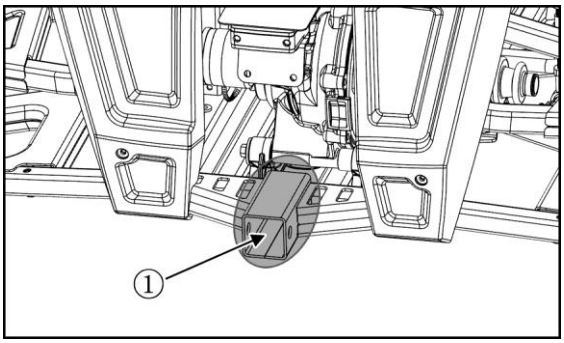
2. Never start the vehicle or operate the gear selector unless seated in the driver's seat.

3. Never start the engine until the select lever is placed in "N" position and the brake is in the brake position.

4. The driver and passenger shall always wear their seatbelt while the vehicle is being operated.

5. Operators of the UTV should not wear earphones.

6. Use the proper trailer hitch to haul cargo, otherwise, serious injury or death can happen.



① Trailer Hitch

7. Do not accelerate quickly when starting the engine, especially driving on rough terrain as this can cause injury or death. Press the accelerator pedal slowly.

8. Drive at slow speeds before braking.

9. With the differential unlocked (DIFF.LOCK is off) the front/rear wheels can turn at different speeds to assist in the stability of the vehicle.

10. Never drive over terrain such as a ditch, a hole, dams, excessive mud, or the vehicle can get stuck because of the vehicles weight.

11. Always pay close attention to your surroundings, and check for streets, trail intersections or other obstacles.

12. Always use signals in advance of turns.

13. Do not allow entrance or exit of the vehicle while it is moving.

14. Keep the floorboard free of debris that can obstruct the ability to use the brake pedal.

15. Position your hands on the steering wheel. Always keep your hands and feet inside passenger area of the vehicle. Never try to stand while operating the vehicle.

16. Do not tow passengers, or attempt to jump the vehicle.

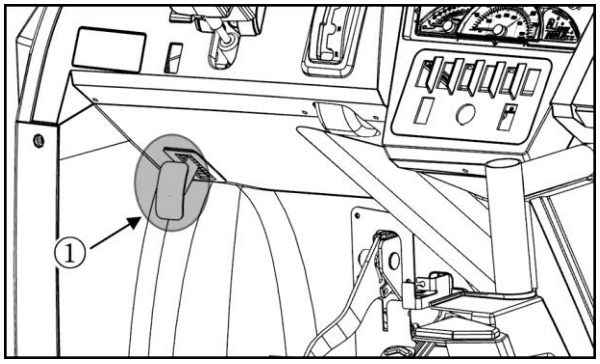
Children safety instructions

Always watch children when they are around the vehicle. Children like to imitate adults and this could lead to an accident.
Do not leave children alone beside the vehicle.
Keep children from the operating area of the vehicle.
Turn off the engine and remove the key when children are in the operating area.
Never carry children in the cargo area. This is very dangerous to children. Children under age of 5 should not be allowed in this vehicle.
Never allow children to touch or climb on the vehicle, even if they are under adult supervision.
Always check for people or obstacles behind the vehicle before shifting the vehicle into reverse. Avoid a collision with an obstacle or person.
Park the vehicle on a firm, flat area. If parking on a slope, you should use hand lever parking brake, remove the key.

Parking

1. Set the gear shift to the “N” position and pull the braking brake to the top position to park the vehicle.

2. Avoid stopping the vehicle on a slope. If stopping on a slope make sure the vehicle is stationary before exiting.



① Parking Brake foot lever.

Transportation

1. Avoid dragging the vehicle behind another vehicle. Use a trailer or truck to transport the vehicle.

2. When loading or unloading, pay attention to your surroundings and others in the area.

Maintenance

Stop the vehicle and park it on level ground. Pull the parking brake and remove all cargo. Place the shift lever in the “N” position, stop the engine and remove the key.

1. When working next to the engine, exhaust, or radiator, work only after it has cooled down.

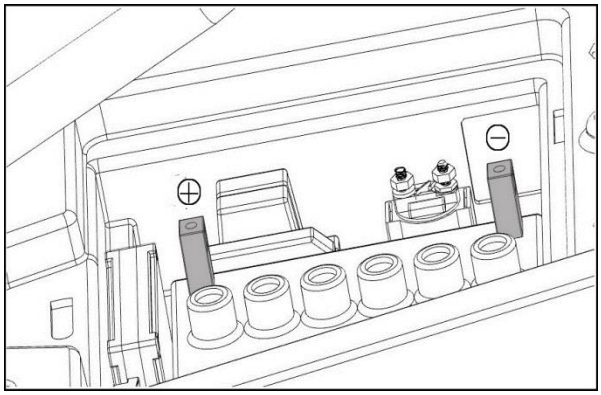
2. Wait for the engine to stop running and cool down before checking the coolant level. Otherwise, you could be burned by hot fluid or steam.

3. No smoking when adding electrolyte or refueling. Fuel tank and battery should be kept away from sparks. Battery produces hydrogen and oxygen in charging and this could accelerate the risk of explosion.

4. Read and follow the instructions before replacing the battery.

5. During maintenance, first aid kits and fire extinguishers should be placed at your fingertips.

6. During maintenance, you should disconnect the battery cables.



① Battery

7. Do not open radiator cap before coolant has cooled down. Open the cap slowly and let the coolant pressure reduce, and then open the radiator cap fully to remove. Check for the coolant level in the coolant reservoir. If necessary, add coolant.

8. Tires should be mounted on rims with special equipment, only by professionals.

9. Keep the specified tire pressure to ensure driving safety.

10. Elevate the vehicle and place a suitable stand under the frame when removing the wheels. Be sure to re-tighten the wheel nuts to the specified torque.

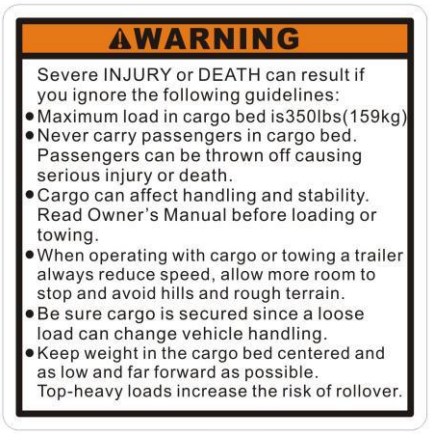
Warning and caution labels

（1）

（2）

（3）

（4）



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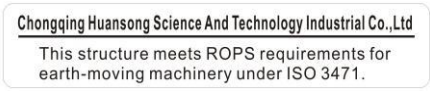

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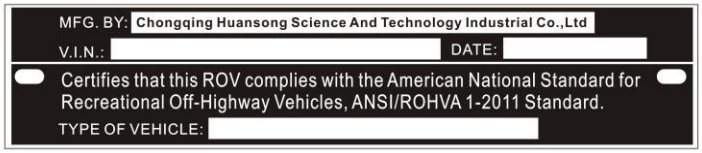

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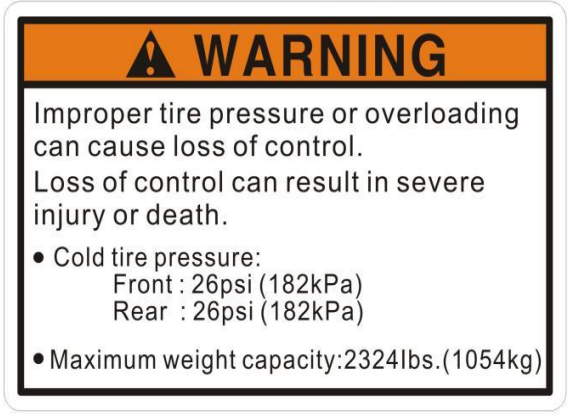

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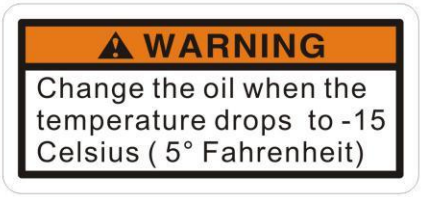
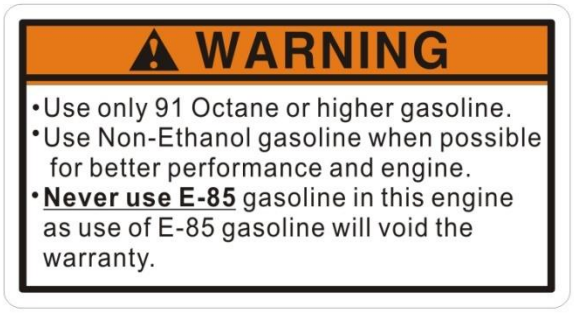

WARNING
Change the oil when the temperature drops to -15 Celsius (5° Fahrenheit)

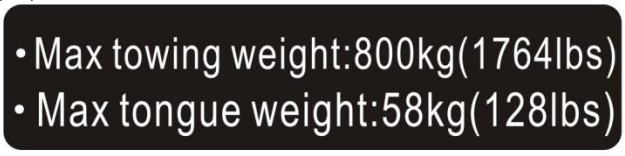
（11）


WARNING
Improper Use of Off-Highway Vehicles Can Cause Severe Injury or Death
Be Prepared
• Fasten seat belts.
• Wear an approved helmet and protective gear.
• Each rider must be able to sit with back against seat, feet flat on floor [and foot rests], and hands on steering wheel or handhold[s][,where equipped], Stay completely inside the vehicle.
Drive Responsibly
Avoid loss of control and rollovers:
• Avoid abrupt maneuvers, sideways sliding, skidding, or fishtailing, and never do donuts.
• Slow down before entering a turn.
• Avoid hard acceleration when turning, even from a stop.
• Plan for hills, rough terrain, ruts, and other changes in traction and terrain. Avoid paved surfaces.
• Avoid side hilling (riding across slopes).
Rollovers have caused severe injuries and death, even on flat, open areas.
Be Sure Riders Pay Attention and Plan Ahead
If you think or feel the vehicle may tip or roll, reduce your risk to injury:
• Keep a firm grip on the steering wheel or handholds and brace yourself.
• Do not put any part of your body outside of the vehicle for any reason.
Require Proper Use of Your Vehicle
Do your part to prevent injuries:
• Do not allow careless or reckless driving.
• Make sure operators are 16 or older with a valid driver's license.
• Do not let people drive or ride after using alcohol or drugs.
• Do not allow operation on public roads (unless designated for off-highway vehicle access)--collisions with cars and trucks can occur.
• Do nor exceed seating capacity; 1 passenger.
DRIVER UNDER 16
[Locate and] Read [Owner's Manual]
Follow All Instruction and Warnings
[Reserved for Reference to Other Soures of Safety Information]

（12）


WARNING
•Use only 91 Octane or higher gasoline.
•Use Non-Ethanol gasoline when possible for better performance and engine.
•Never use E-85 gasoline in this engine as use of E-85 gasoline will void the warranty.

(13)


• Max towing weight:800kg(1764lbs)
• Max tongue weight:58kg(128lbs)

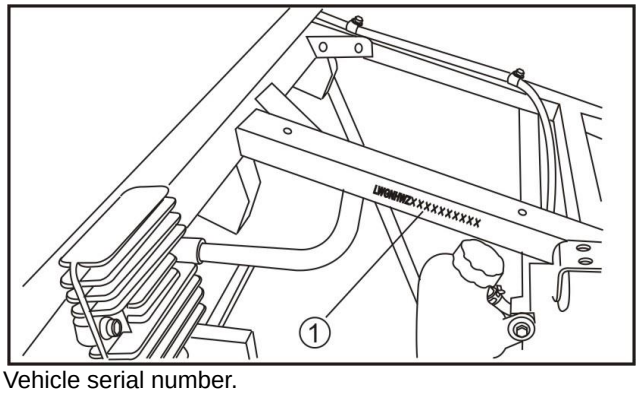
(14)


WARNING:
EXHAUST FUMES MAY CAUSE HARM
Engine exhaust from this product contains chemicals, known in certain quantities to cause cancer, birth defects, or other reproductive harm.

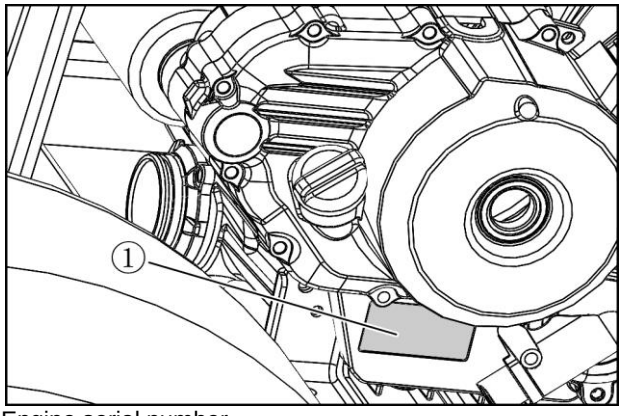
Identification Numbers

Your dealer is interested in your new vehicle and has the desire to help you get the most value from it. After reading this manual thoroughly, you will find you can do some of the regular maintenance by yourself.
However, when in need of parts or major service, be sure to see your dealer.
For service, contact the dealership from which you purchased your vehicle or your local dealer.
When in need of parts, be prepared to give your dealer both the vehicle and engine serial numbers.
Locate the serial numbers now and record them in the space provided.

	Type	Serial Number
Vehicle		
Engine		
Date of Purchase		
Name of Dealer		



Vehicle serial number.



Engine serial number

⚠ CAUTION:

To avoid personal injury and vehicle damage:

- **Be sure you have sufficient knowledge, experience, the proper replacement parts and tools before you attempt any vehicle maintenance task.**
- **If you don't have the knowledge and equipment which are necessary to perform the maintenance task, consult your local dealer.**
- **Have your local dealer perform inspection items which are marked *4 in the chart below.**

SERVICE INTERVALS

IMPORTANT:

- The jobs indicated by ◎ must be done after the first 50 hours of operation.

*1 Air cleaner should be cleaned more often in dusty conditions than in normal conditions.

*2 Every year or every 6 times of cleaning.

*3 Replace only if necessary.

*4 Consult your local dealer for this service.

*5 When the battery is used for less than 100 hours per year, check the battery condition by reading the indicator annually.

- The items listed below (*marked) are registered as emission related critical parts by DEALER in the U.S.EPA non road emission regulation. As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the below instruction. Please see Warranty Statement in detail.

No.	Items		Indication of														After 700 hrs
			50	100	150	200	250	300	350	400	450	500	550	600	650	700	
1	Engine oil	Change	◎			○				○				○			Every 200 hrs
2	Engine oil filter	Replace	◎			○				○				○			Every 200 hrs
3	Transmission fluid	Change								○							Every 400 hrs
4	Engine start system	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Every 50 hrs
5	Greasing	Apply	○	○	○	○	○	○	○	○	○	○	○	○	○	○	Every 50 hrs
6	Muffler	Clean	◎	○		○		○		○		○		○		○	Every 100 hrs
7	Spark arrester	Clean		○		○		○		○		○		○		○	Every 100 hrs
8	Wheel bolt torque	Check	◎	○		○		○		○		○		○		○	Every 100 hrs
9	Battery condition	Check		○		○		○		○		○		○		○	Every 100 hrs
10	Toe-in	Adjust		○		○		○		○		○		○		○	Every 100 hrs

No.	Items		Indication of														After 700 hrs
			50	100	150	200	250	300	350	400	450	500	550	600	650	700	
11	*Fuel filter element	Check		○		○		○		○		○		○		○	Every 100 hrs
		Replace										○					Every 100 hrs
12	*Fuel line	Check		○		○		○		○		○		○		○	Every 500 hrs
		Replace															Every 100 hrs
13	*Air cleaner element	Clean		○		○		○		○		○		○		○	Every 1 years
		Replace															Every 100 hrs
14	Brake pedal	Check	◎			○				○				○			Every 1 years
15	Parking brake lever	Adjust	◎			○				○				○			Every 200 hrs
16	Brake light switch	Check	◎			○				○				○			Every 200 hrs
17	Radiator hose and clamp	Check				○				○				○			Every 200 hrs
		Replace															Every 2 years
18	*Intake air line	Check				○				○				○			Every 200 hrs
		Replace															Every 1 years
19	Brake hose & lines	Check	◎			○				○				○			Every 200 hrs
		Check															Every 4years
20	Tire wear	Check	◎					○						○			Every 300 hrs
21	Front axle case oil	Change								○							Every 400 hrs
22	Knuckle case oil	Change								○							Every 400 hrs
23	Engine valve clearance	Adjust															Every 800 hrs
24	*Fuel injection	Check															Every 1500 hrs
25	*Injection	Check															Every 3900 hrs
26	Brake fluid	Change															Every 2 years
27	Remote hydraulic hose	Replace															Every 2 years
28	Rear brake cylinder seal	Replace															Every 2 years
29	Front brake seal	Replace															Every 2 years

No.	Items		Indication of														After 700 hrs
			50	100	150	200	250	300	350	400	450	500	550	600	650	700	
30	Cooling system	Flush															Every 2 years
31	Coolant	Change															Every 2 years
32	Fuel system	Bleed															Service as required
33	Fuse	Replace															Service as required
34	Light bulb	Replace															Service as required

NOTE:

◆Engine Oil:（15W/40SL）

Oil used in the engine should have an American Petroleum Institute (API) service classification and Proper SAE Engine Oil according to the ambient temperatures as shown above.

◆Brake fluid:

Always use DOT3 GENUINE BRAKE FLUID from a sealed container.

Operating the Vehicle

Pre-Operation Check

DAILY CHECK

To better prevent troubles, it is important to know the condition of the vehicle, before operating. Check it before starting.

⚠ CAUTION：

To avoid personal injury：

Be sure to check and service the vehicle on a level surface with the engine shut off, the parking brake “ON”, and implements lowered to the ground if equipped.

Check items

-Visually inspect the exterior of the vehicle

-Check engine oil level

-Check transmission oil level

-Check brake fluid level

-Check coolant level

-Clean radiator screen

(When used in dusty areas)

-Check brake and pedal

-Check parking brake

-Check indicators, gauges and meters

-Check lights

-Check seat belts and roll-over protective structures.

-Check front and rear joint boots.

-Check tire inflation pressure.

-Check backup beeper (if equipped).

-Refuel

(See "PRE-OPERATION CHECK" in "PERIODIC SERVICE" section.)

-Check danger, warning and caution labels

(See "DANGER, WARNING AND CAUTION LABELS " in " SAFE OPERATION " section.)

Operating the Vehicle

⚠ CAUTION：

To avoid personal injury：

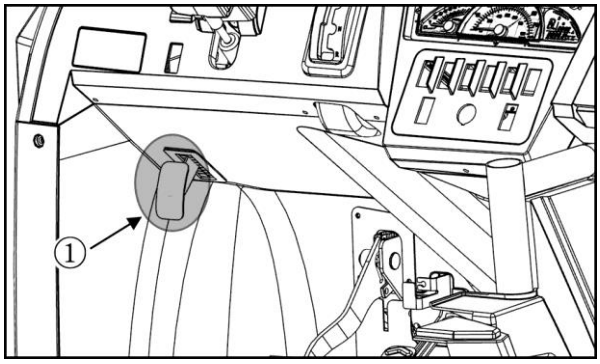
- **Read "SAFE OPERATION" in front of this manual.**
- **Read the danger, warning and caution labels located on the vehicle.**
- **To avoid the danger of exhaust fume poisoning, do not operate the engine in closed buildings without proper ventilation.**
- **Start engine only from the operator's seat. Never start the engine while standing on ground.**
- **Make it a rule to set gear shift lever to "NEUTRAL" position before starting the engine.**

IMPORTANT:

- Do not use starting fluid or ether.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 5 seconds.

STARTING THE ENGINE

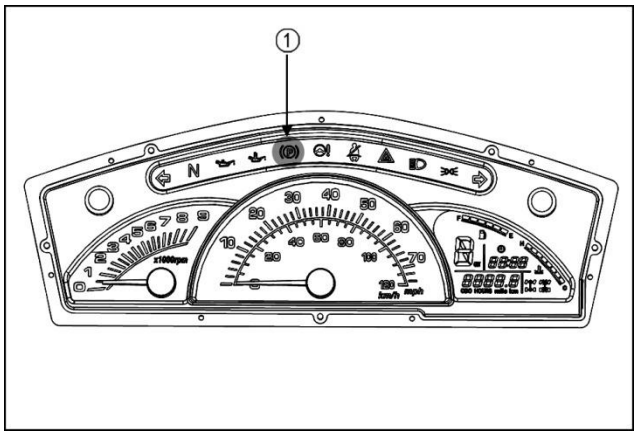
1. Make sure the parking brake is set.



① Parking brake lever

NOTE：

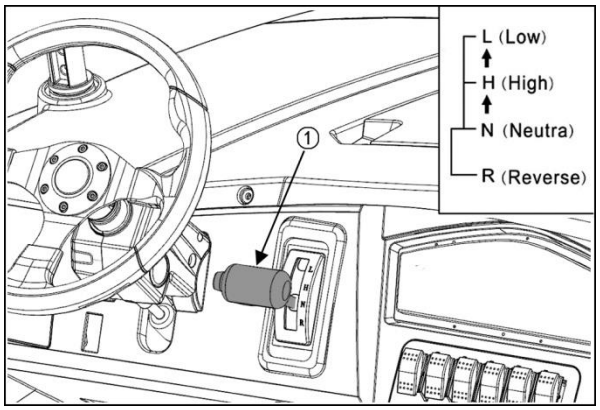
The parking brake warning lamp (P) comes on while parking brake is applied and goes off when it is released.



①Parking brake warning lamp

Operating the Vehicle

2. Set gear shift lever to the “NEUTRAL” position.



①Gear shift range lever.

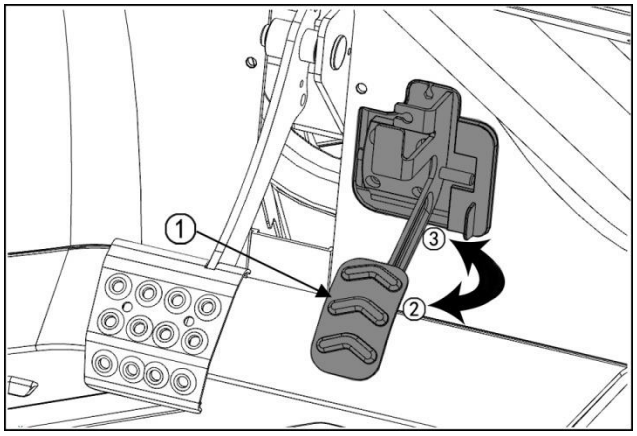
(L) Low Range

(H) High Range

(N) “Neutral” position

(R) “REVERSE”

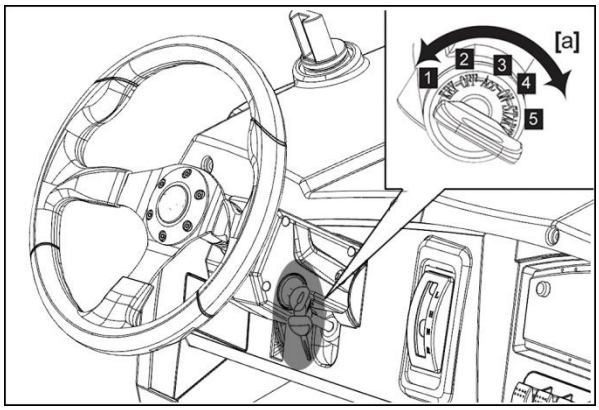
3. Push the accelerator pedal down about 1/2 way.



① Accelerator pedal

② “INCREASE

③ “DECREASE



1. Insert the key into the key switch and turn it to “START”.

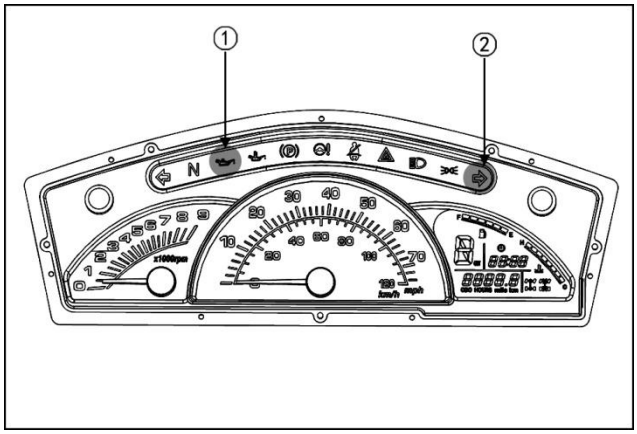
OFF (Engines stop)

ON (Engine run or headlight on)

START (Engine start)

◆Display Warning Lights

1. When the key is turned to “START”, lamps (1 engine oil pressure) should come on. If trouble occurs at any location with engine running, the warning lamp corresponding to that location comes on.
2. The parking brake warning lamp (2 parking brake) comes on while parking brake is applied and goes off when it is released.



IMPORTANT :

Relying on the engine warning lights is never enough. Never fail to conduct daily checks carefully by referring to Pre Operation Check " in the "PERIODIC SERVICE" section.

3. Turn the key to "START" position and release when the engine starts.

IMPORTANT:

- Because of safety devices, the engine will not start except when the gear shift lever is placed in the "NEUTRAL" position and the brake is depressed.

■ Cold Starting

When the ambient temperature is below -15℃(5℉), the engine is very cold. If the engine fails to start after 5 seconds, turn off the key for 30 seconds and start again.

STOPPING THE ENGINE

1. After slowing the engine to idle, turn the key to "OFF".
2. Remove the key.

WARMING UP

CAUTION：

To avoid personal injury:

- **Be sure to set the parking brake during warm-up.**

Be sure to set the shift lever to the "NEUTRAL" position during warm-up.

Allow the engine to warm up for 5 minutes without applying any load. This is to allow oil to reach every engine part. If a load is applied to the engine without warm-up engine damage may occur.

■ Warm-Up Transmission Oil in the Low Temperature Range

IMPORTANT:

- Do not operate the vehicle under full load condition until it is sufficiently warmed up.

Operating the Vehicle

OPERATING NEW VEHICLE

How a new vehicle is handled and maintained determines the life of vehicle.

A new vehicle just off the factory production line has been tested, however the various parts are not mated to each other, so the operator should pay more attention to the vehicle operation for the first 50 hours. Drive at a slower speed and avoid excessive work or operation until the various parts become “broken-in”. How you break in the vehicle greatly affects the life of your vehicle. Therefore, to obtain the maximum performance and the longest life of the vehicle, it is very important to properly break-in your vehicle. For better handling of a new vehicle, the following precautions should be observed.

■ Do not operate the vehicle at full speed for the first 50 hours.

- Do not start quickly nor apply the brakes suddenly.
- In winter, operate the vehicle after fully warming up the engine.
- Do not run the engine at speeds faster than prescribed.
- On rough roads, slow down to suitable speeds. Do not operate the vehicle at fast speed. The above precautions are not limited to new vehicles, but to all vehicles. It should be especially observed for new vehicles.

■ Changing Lubricating Oil for New Vehicles

The lubricating oil is especially important for a new vehicle. Various parts are not “broken-in” and are not mated to each other. Small pieces of metal grit may develop during the operation of the vehicle; and this may wear out or damage the parts. Therefore, take care to change the lubricating oil a little earlier than would ordinarily be required. For further details of change interval hours, see “MAINTENANCE” section.

STARTING

1. Fasten the seat belt.

■ Seat Belt

WARNING

To avoid personal injury:

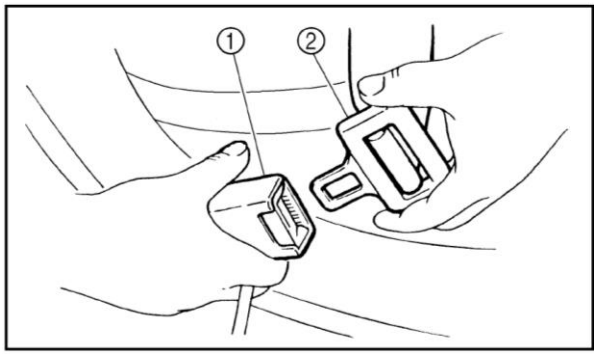
- **Seat belts reduce injury. Always wear your seat belts. The lap-style seat belts may not provide adequate protection for small children. Pay special attention when carrying a child passenger.**

CAUTION：

To avoid personal injury:

- **Always use the seat belts when operating and riding the vehicle.**

Adjust the seat belts for proper fit and connect the buckle. This seat belt is an auto-locking retractable type.



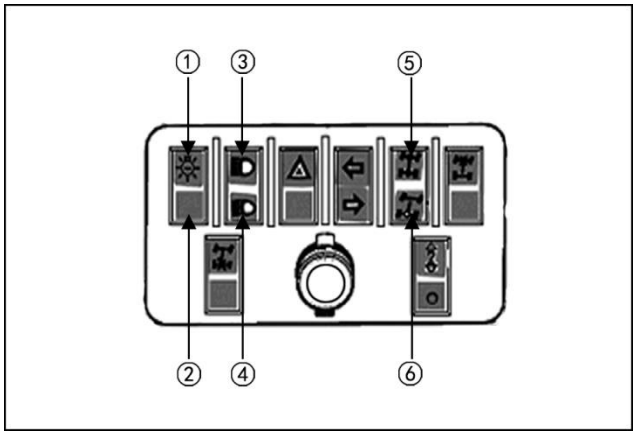
1. Buckle 2. Latch plate

2. Selecting light switch position.

■ Head Light Switch

Turn on the key switch and push the head light switch to the “ON” position.

Push the head light switch to the “OFF” position to turn off the head lights.



①Head light switch
②Head lights “OFF”
③ Low Beam “ON”;
④High Beam “ON”;
⑤ 4WD button
⑥ 2WD button

NOTE：

Turning the head light switch to the “ON” position causes the following lamps to light simultaneously.

1. Tail lights (lamps at the rear portions of the vehicle)
2. Lamp built in the coolant temperature gauge
3. Lamp built in the fuel gauge
4. Lamp built in the speedometer

■ Hazard Light Switch

[if equipped]

Press the top half of the hazard light switch, the hazard lights flash along with the indicator on the instrument panel. Press the bottom half of the hazard light switch to turn off the hazard lights.

Note:

- The hazard light switch is operated when the key switch is in the “ON” or “OFF” position.

  Be careful that keeping the switch “ON” causes the battery voltage to run down.

■ Turn Signal Light Switch

[if equipped]

To indicate a right turn, push the bottom half of the signals light switch. To indicate a left turn, push the upper half of the signal light switch.

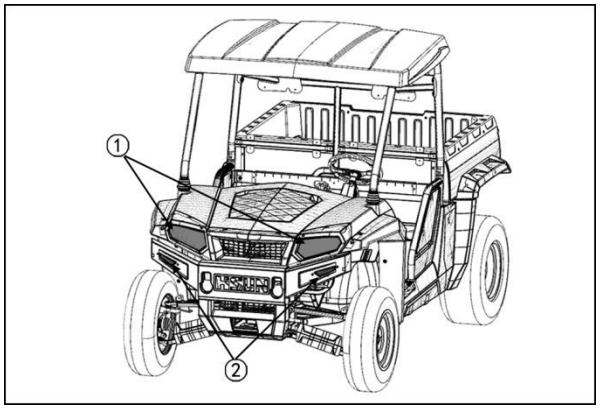
When the left or right signal is activated, the indicated turning light will flash and the other will stay on.

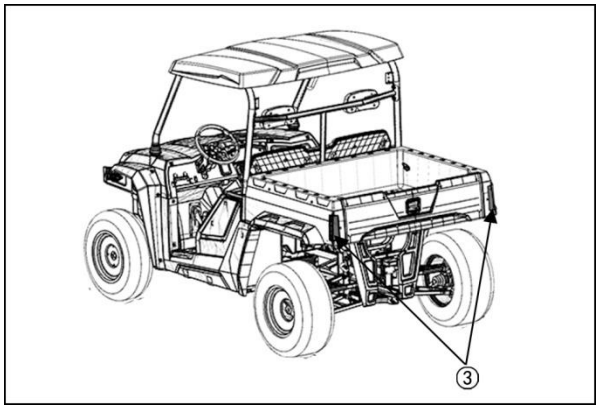
The indicator lamp at the instrument panel also flashes like the above.

NOTE:

- The turn signal light switch is only operative when the key switch is in the “ON” position.

  If the hazard light switch is pressed to the “ON” position while the turn signal is activated, the indicated turning light will flash and other will stay on.
- Be sure to return switch to center position after turning.





①Head light ②Front Turn signal lamp;
③ Tail turn signal lamp

3. Checking the brake pedal.

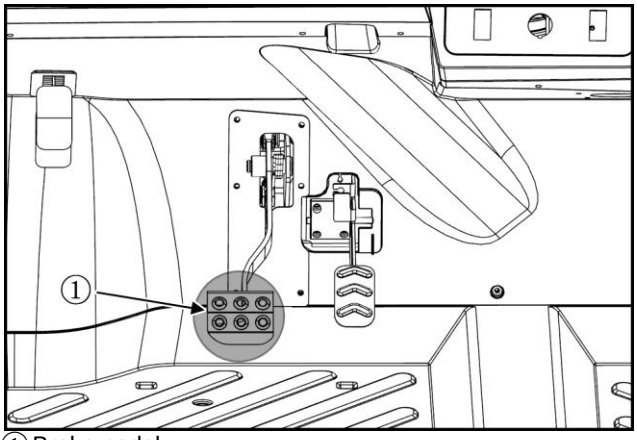
■ Brake Pedal

CAUTION:

To avoid personal injury:

- **If the operator suddenly brakes, an accident may occur due to loss of control or shifting forward of heavy loads.**
- **When driving on icy, wet or loose surface, make sure the vehicle is correctly balanced to avoid skidding or loss of steering control. Reduce the speed.**

The brake pedal is the left pedal on the foot board. Depress the pedal to slow or stop the vehicle.



①Brake pedal

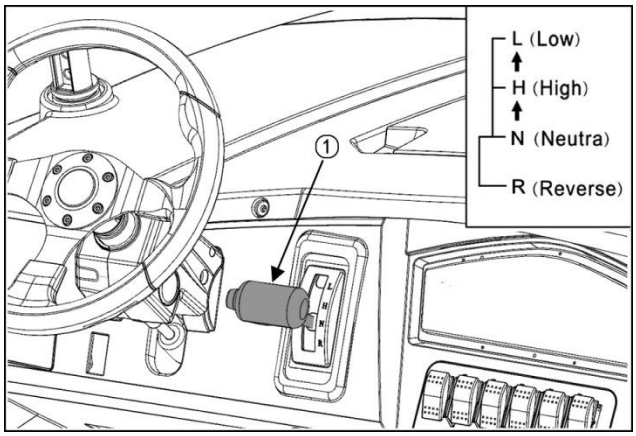
■ Gear Shift Range Lever

CAUTION:To avoid personal injury:

- **Avoid changing gear shift range lever when ascending or descending a slope.**
- **Before ascending or descending a slope, shift to the "L" range to control the vehicle speed. If you shift gears while ascending or descending a slope, be prepared to use the brake to maintain control. Vehicle must be stopped before shifting.**
- **Operate in reverse at slow speeds to maintain control.**

1. The gear shift range lever can only be shifted when vehicle is completely stopped and the accelerator pedal is in the "NEUTRAL" position.
2. To avoid transmission and shift linkage damage, completely stop the vehicle using the brake pedal before shifting gears.
3. Select proper gear and engine speed depending on the type of job.
4. Before dismounting vehicle, shift the gear shift range lever to the "NEUTRAL" position and set parking brake.

Operating the Vehicle



① Gear shift range lever
(L) LOW Range
(H) HIGH Range
(N) NEUTRAL" POSITION
(R) "REVERSE"

NOTE:

- When gear shift range lever is hard to engage, do not force the lever. Set the parking brake, slightly depress the accelerator pedal and release it to neutral position, then shift the lever.
  When the lever is hard to disengage, do not force the lever.
  Depress the brake pedal fully, then shift the lever.
- Damage may occur with wrong shifting operation.

■ 4WD Lever

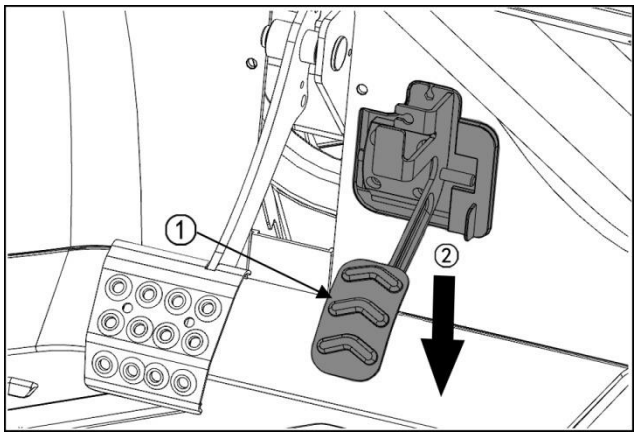
⚠CAUTION:

To avoid personal injury:

- **When traveling at road speed. Use only 2WD.**
- **When driving on icy, wet or loose surfaces, make sure the vehicle is correctly balanced to avoid skidding and loss of steering control. Reduce the speed and engage front wheel drive.**
- **An accident may occur if the vehicle is suddenly braked with heavy loads shifting forward causing loss of control.**
- **The braking characteristics are different between two and four wheel drive. Be aware of the differences and use carefully.**

IMPORTANT: Unlock the parking brake and start slowly.

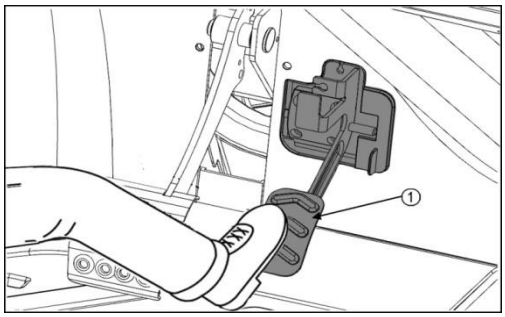
To release the parking brake, depress the brake pedal, push release button and push down parking brake lever. Make sure that indicator in the Easy Checker(TM) goes off.



① Parking brake lever ② "RELEASE"

■ Accelerator Pedal

Use the accelerator pedal when traveling. Push down on it for higher speed.



① Accelerator pedal

STOPPING

■ STOPPING

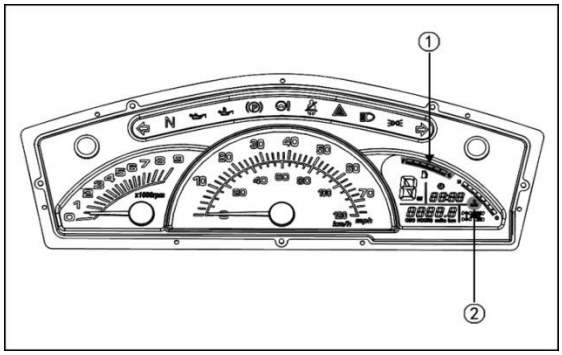
1. Release the accelerator pedal
2. Step on the brake pedal.

CHECK DURING DRIVING

■ Immediately Stop the Engine if:

- The engine suddenly slows down or accelerates.
- Unusual noises are suddenly heard.
- Exhaust fumes suddenly become very white.

While driving, check the following items to see if all parts are functioning normally.



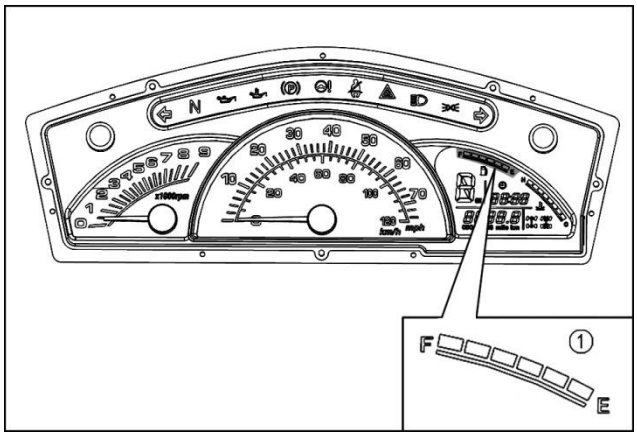
①Fuel gauge
②Coolant temperature gauge

■ Fuel Gauge

Park the vehicle on a flat place.

When the key switch is “on”, the fuel gauge indicates the fuel level.

Be careful not to empty the fuel tank. Otherwise air may enter the fuel system.



① Fuel gauge

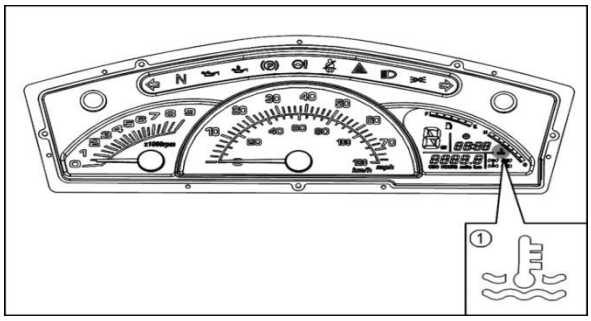
■ Coolant Temperature Gauge

⚠CAUTION:

To avoid personal injury:

- **Do not remove radiator cap until coolant temperature is well below its boiling point. Then loosen cap slightly to relieve pressure before removing cap completely.**

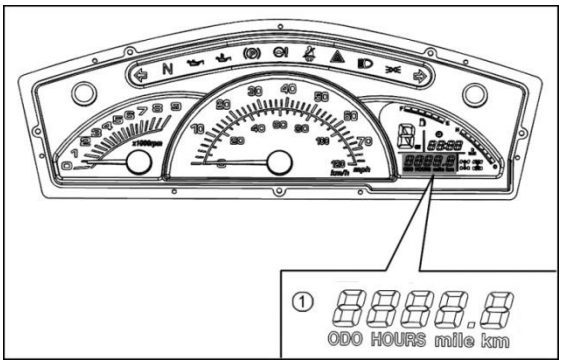
1. With the key switch “ON” the temperature gauge indicates the temperature of the coolant. White Zone for “cold” and Red zone for “hot”.
2. If the indicator reaches the Red zone, engine coolant is overheated. Check the vehicle by referring to “TROUBLESHOOTING” section.



①Coolant temperature gauge

Operating the Vehicle

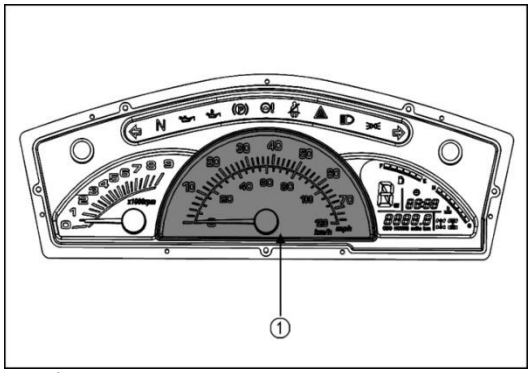
The hourmeter indicates in five digits the hours the vehicle has been used; the last digit indicates 1/10 of an hour.



① Hourmeter

The speedometer indicates the traveling speed.

The speedometer indicates the traveling speed.



① Speedometer

Periodic Service

⚠ CAUTION:

To avoid personal injury:

HOW TO OPEN THE HOOD AND TILT THE SEAT

⚠ CAUTION

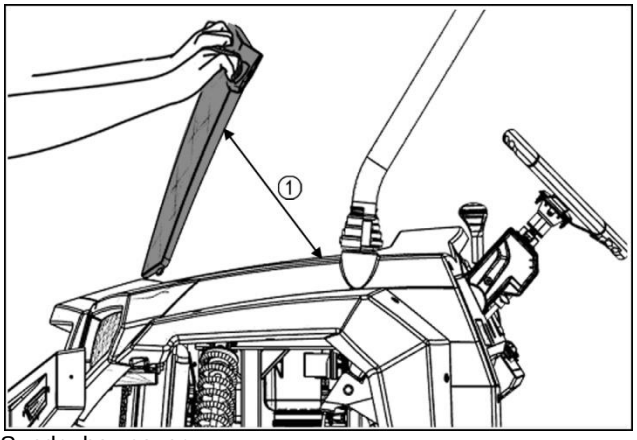
To avoid personal injury from contact with moving parts:

- **Never open operator's seat while the engine is running.**
- **Support hood with the other hand while unlocking support link.**

■Sundry Box Cover

To Open/ Close

Unhook the hood latches, and then slowly tilt the sundry box cover up. To close, tilt cover back to closed position and fasten the latches

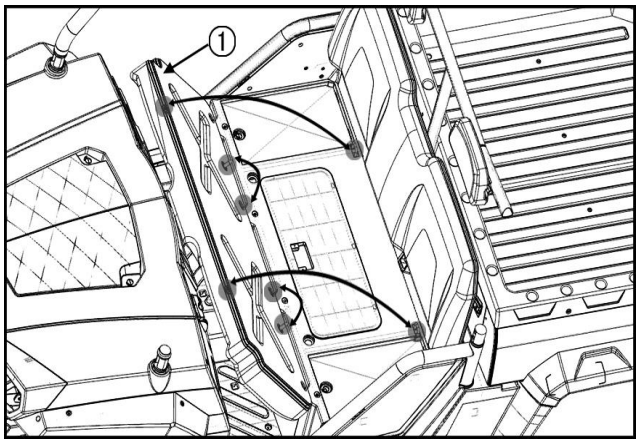


Sundry box cover

1. Sundry box cover.

■ Operator's Seat

To open the seat, raise the seat to the forward position.



① Operator's seat

HOW TO RAISE THE CARGO BED

⚠ CAUTION

To avoid personal injury:

- **When servicing under raised bed, make sure safety support is properly mounted.**
- **Do not touch muffler or exhaust pipes while they are hot; Otherwise, severe burns could result.**

■ Raising and Lowering the Cargo Bed

◆To raise the cargo bed

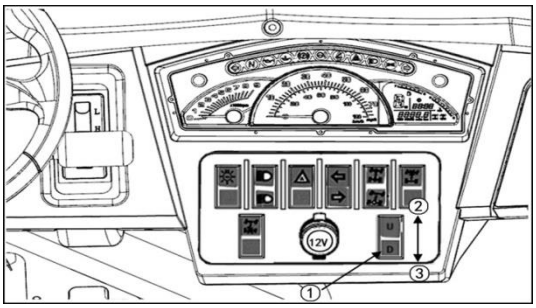
2. Apply the parking brake and start the engine.
3. Release the restricting plate.
4. Pull up the hydraulic lift cylinder lever to raise the cargo bed.
5. When the cargo bed has been raised, return the lever to the "NEUTRAL" position.
6. Stop the engine.
7. Mount the safety support.

◆To lower the cargo bed

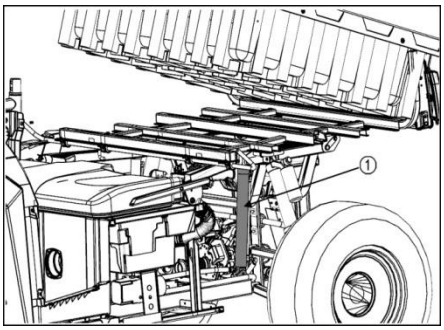
1. Start the engine and then lift the bed slightly by operating the lever.
2. Remove the safety support and store it in the given location.
3. Lower the lever to the “DOWN” position to lower the bed.
4. After making sure that the bed has lowered to the lowest position, lock it by the restricting plate.

NOTE:

- To raise or lower the cargo bed when the engine does not start or the hydraulics are not operating, shift the lever to the “FLOAT” position and raise or lower the bed manually.



① Knob bolt ② “U” UP ③ “D” DOWN



①Hydraulic lift cylinder level

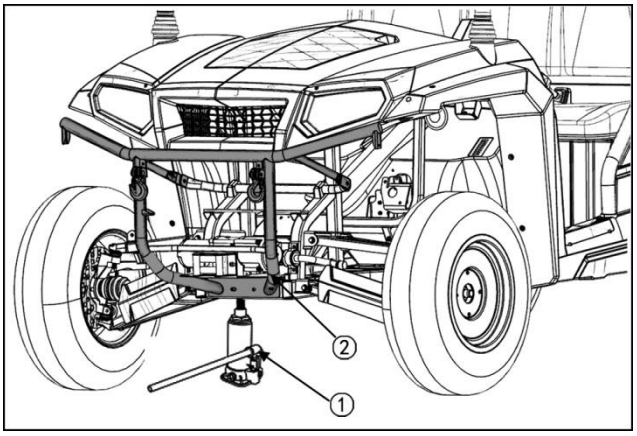
JACK-UP POINT

WARNING To avoid personal injury, death or vehicle damage:

- **Do not work under the vehicle unless it is secured by safe stands or suitable blocking.**

■ Front End

Jack up at the front bumper only.

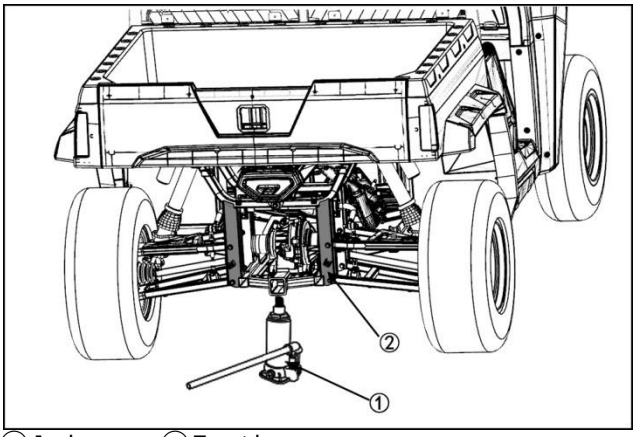


①Jack ②Front bumper

■ Rear End

Jack up the rear side after placing a wooden block under the right and left pipe frames for securing the engine and then supporting it.

Do not jack it up supporting the steel plate portion under the engine directly.



①Jack ②Front bumper

Periodic Service

DAILY CHECK

For your own safety and maximum service life of the vehicle, make a thorough daily inspection before operating the vehicle to start the engine.

⚠ CAUTION To avoid personal injury:

- **Be sure to check and service the vehicle on a flat surface with the engine off and the parking brake "ON".**

Visual Inspection

Look around and under the vehicle for such items as loose bolts, trash build-up, oil or coolant leaks, broken or worn parts

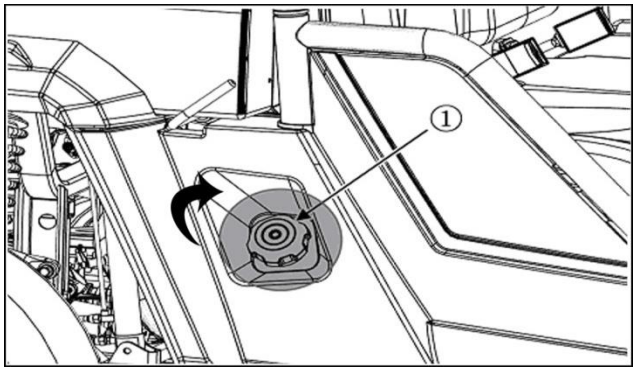
■ Checking and Refueling

⚠ CAUTION

To avoid personal injury:

- **Do not smoke while refueling.**
- **Be sure to stop the engine before refueling.**

1. Turn the key switch to "ON", check the amount of fuel by fuel gauge
2. Fill fuel tank when fuel gauge shows1/4 or less fuel in tank.



Fuel tank cap

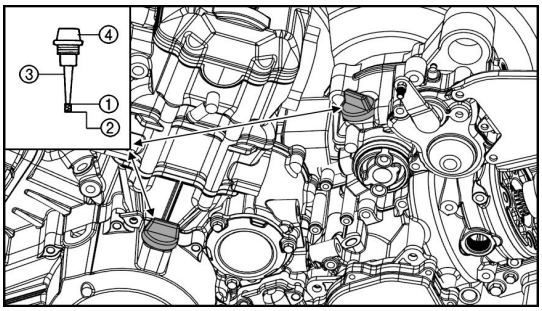
Fuel tank capacity	34L（8.9 U.S.GALS.）

IMPORTANT:

If the oil level is low, do not run the engine.

Checking the engine oil level.

1. Park the vehicle on a flat surface, raise the cargo bed, mount the safety support and shut off the engine.
2. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again, check to see if the level is too low, add new oil to the prescribed level at the oil inlet.



IMPORTANT:

If oil level is low, do not run the engine.

■ Checking Coolant Level

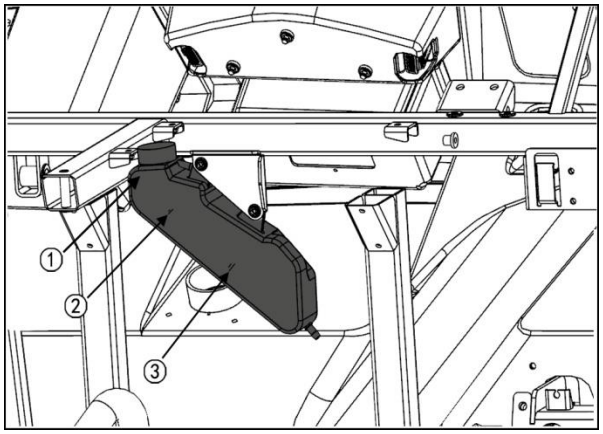
⚠ CAUTION

TO avoid personal injury

- **Do not remove radiator cap while coolant is hot. When cool, slowly rotate to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.**

1. Park the vehicle on a flat surface, raise the cargo bed .mount, the safety support and shut off the engine.
2. Check to see that the coolant level is between the "FULL" and" LOW" marks of recovery tank.

3. When the coolant level drops due to evaporation, add water only up to the full level. In case of leakage add anti-freeze and water in the specified mixing ratio up to the full level.(see flush cooling system and changing coolant in EVERY 2 YEARS in PERIODIC SERVICE section)



① Recovery tank ②FULL ③LOW

IMPORTANT

- If the radiator cap has to be removed, follow the cautions above and securely retighten the cap.
- Use clean fresh water and anti-freeze to fill the recovery tank.
- If water should leak, consult your local HISUN Dealer.

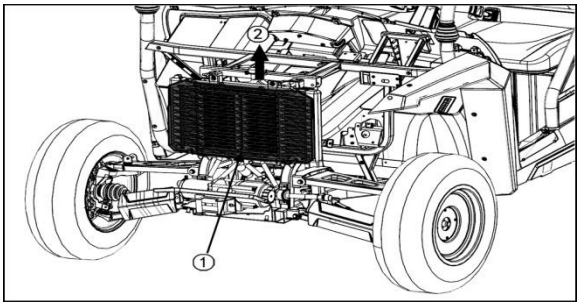
■ Cleaning radiator screen

⚠ CAUTION

TO avoid personal injury:

- **Be sure to stop the engine before removing the screen**

1. Park the vehicle on a flat surface,
2. Remove the radiator cover,
3. Detach the screen and remove all foreign materials,



①Radiator screen ②DETACH

IMPORTANT

- Radiator screen must be clean from debris to prevent engine from overheating

■ Checking brake fluid level

⚠ CAUTION

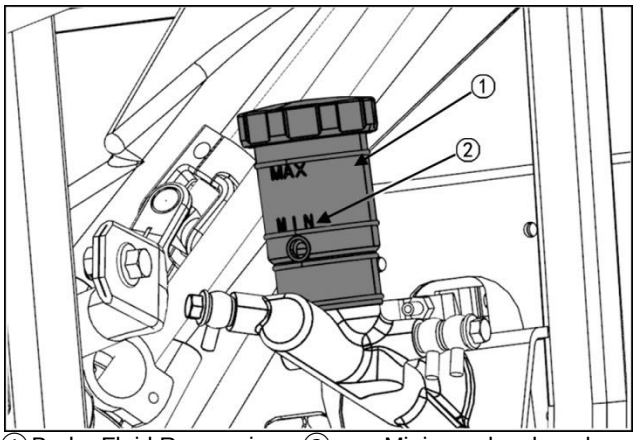
TO avoid personal injury:

- **Never operate the vehicle if the brake fluid is below the minimum mark.**
- **Use only DOT3 from a sealed container. Other types of brake fluid may ruin synthetic resin or rubber installed in brake system components and may cause brake failure.**
- **Avoid contamination of the brake fluid thoroughly clean before removing the filler cap. Do not open the brake fluid reservoir cap unless absolutely necessary.**
- **Use extreme care when filling the reservoir. If brake fluid spills onto the power steering hose, wash it off with water immediately, as brake fluid quickly ruins synthetic resin or rubber hoses.**

1. Park the vehicle on a level surface and open the hood.
2. Check to see that the brake fluid level is above the LOWER mark.

If it is below the “LOWER” mark add brake fluid.

Periodic Service



①Brake Fluid Reservoir ② Minimum level mark

■ **Checking brake pedal**

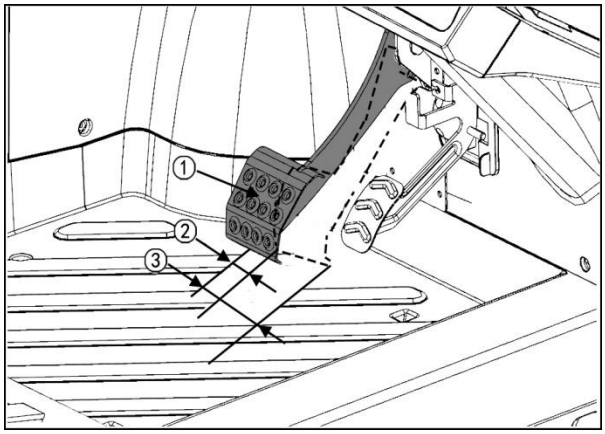
⚠ CAUTION

TO avoid personal injury:

- **Stop the engine and chock the wheels before checking brake pedal.**

1.Inspect the brake pedal for free Play and smooth operation.

Adjust if incorrect measurement is found. (see checking brake pedal in" EVERY 200 HOURS in PERIODIC SERVICE section)



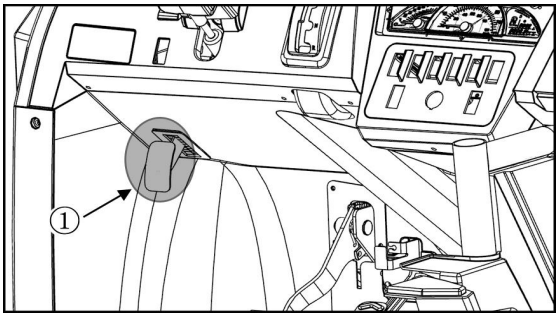
①Brake pedal ②FREE TRAVEL

③PEDAL STROKE

■ **Checking parking brake**

NOTE

Make sure the parking brake warning lamp on the display goes off when parking brake lever is down.



①Parking hand-bar

■ **Checking gauges meter and easy checker™ lamps**

1. Inspect the instrument panel for broken warning lamps.
2. Replace if broken.

■ **Checking head light turn signal light etc**

1. Inspect lights for broken bulbs and lenses
2. Replace if broken

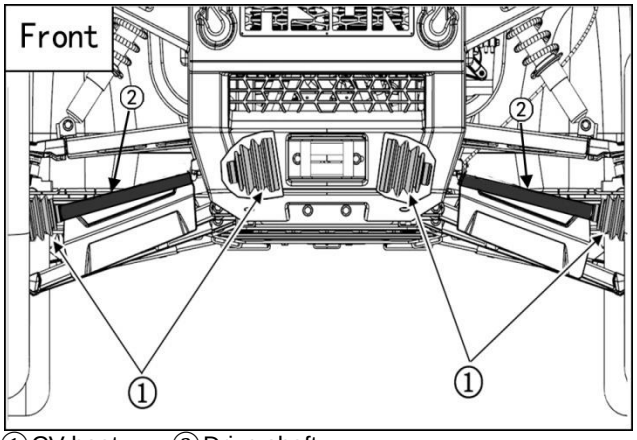
■ **Checking seat belt and ROPS**

1. Always check condition of seat belt and ROPS attaching hardware before operating vehicle.
2. Replace if damaged.

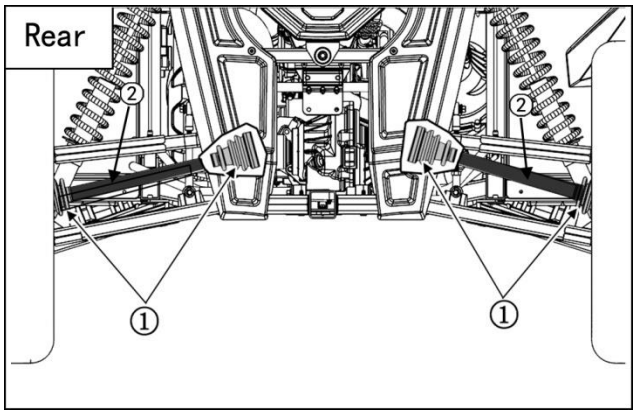
Periodic Service

■ Checking CV boots

1. Check to see if the CV boots are damaged or not.
2. If the boots are cut, gashed or show signs of deterioration. consult your local dealer.



①CV boot ②Drive shaft



①CV boot ②Drive shaft

■ Checking tire inflation pressure

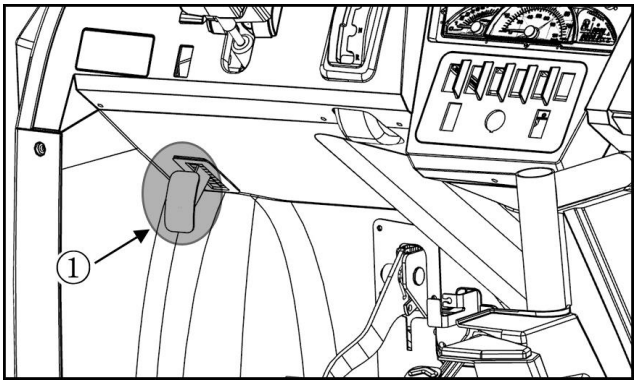
Though the tire pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time, thus check it everyday and inflate as necessary.

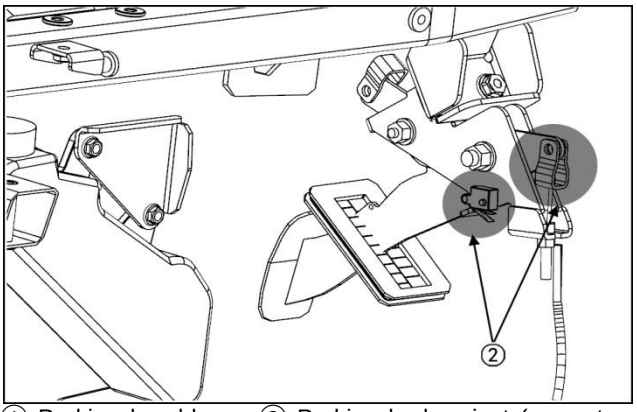
tire sizes	inflation pressure
Front: 27x9-14 Rear: 27x11-14	179kPa (0.7kgf/cm2, 26psi)

EVERY 50 HOURS

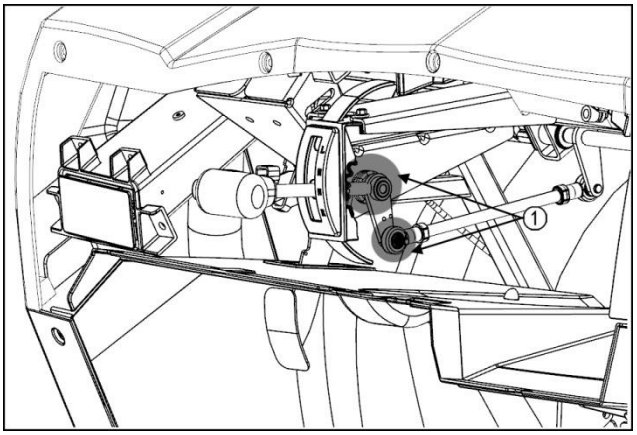
■ Greasing

Apply a small amount of multi-purpose grease to the following points every 50 hours. If you operated the vehicle in extremely wet and muddy conditions lubricate grease fittings more often.





① Parking hand-bar ② Parking brake pivot (spray type grease)



Range gear shift lever pivot (spray type grease)

Periodic Service

■ Checking engine start system

CAUTION

TO avoid personal injury

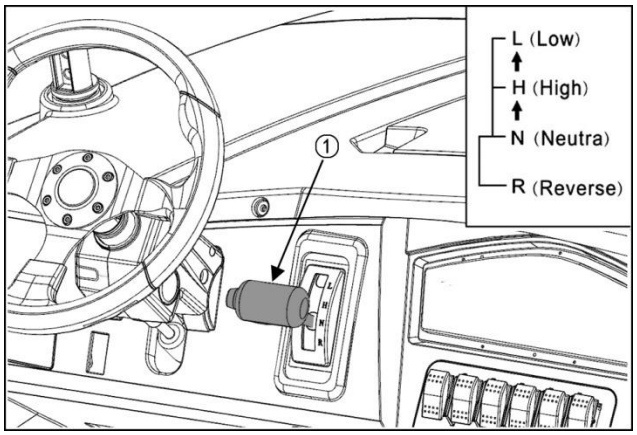
- **Do not allow anyone near the vehicle while testing.**
- **If the vehicle does not pass the test, do not operate the vehicle.**

◆ Preparation before testing

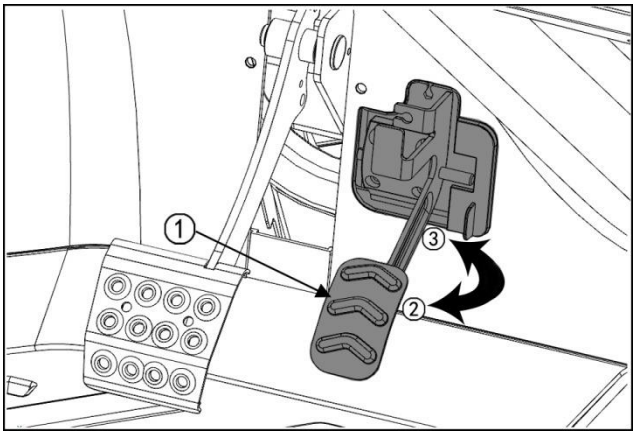
1. Place all control levers in the “NEUTRAL” position.
2. Set the parking brake and stop the engine.

◆ Test gear shift range lever safety switch

1. Sit on the operators seat.
2. Shift the gear shift range lever to: “L”, “H”, or REVERSE position.
3. Turn the key to “START” position.
4. The engine must not crank.
5. If it cranks consult your local dealer for this service.



①Range gear shift lever



①accelerator pedal

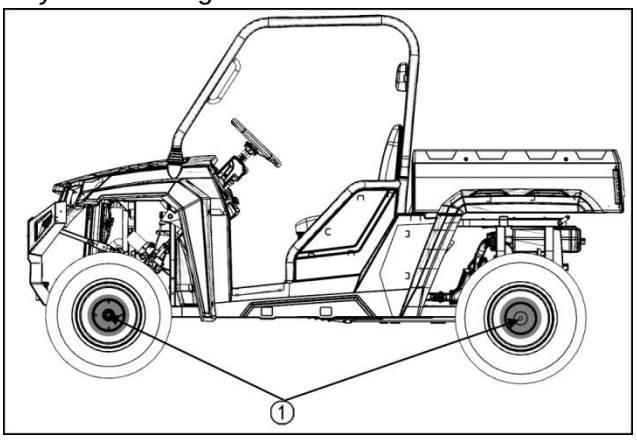
■ Checking wheel bolt torque

CAUTION

To avoid personal injury

- **Never operate vehicle with a loose wheel bolts.**
- **Any time the bolts are loosened they should be retightened to the specified torque.**
- **Check all bolts frequently and keep them tight.**

Check wheel bolts regularly especially when new if they are loose tighten them as follows:

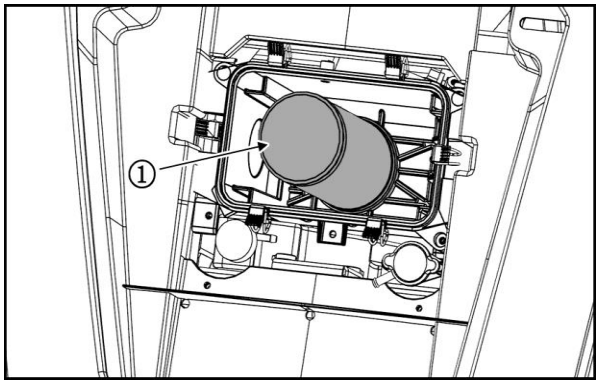


①Torque wheel bolts to 75 to 90 N.m

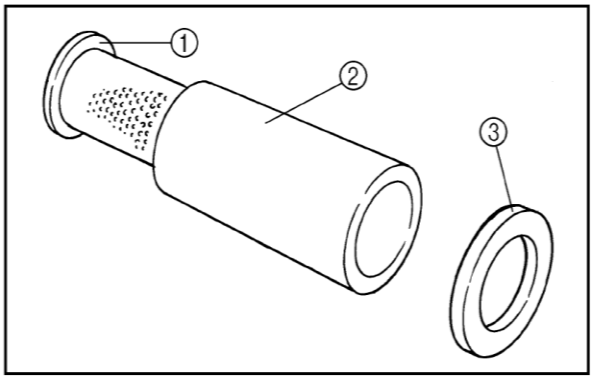
■ Cleaning air cleaner primary element

1. Remove the seats.
2. Remove the Engine cover

3. Remove the connecting rubber tube between air cleaner and throttle valve and the screws attaching the air cleaner, and then remove the air cleaner.
4. Remove the air filter element.
5. Remove the sponge material from its frame.
6. Wash the sponge material gently but thoroughly in solvent.
7. Squeeze the excess solvent out of the sponge material and let it dry.
8. Inspect the sponge material and replace it if damaged.
9. Thoroughly apply foam air filter oil or other quality liquid foam air filter oil (not spray type) to the sponge material.
10. Pull the sponge material over its frame.
11. Install the air filter element.
12. Install the air filter case cover and be sure the crankcase breather hose is connected.



② Air filter element



①Air filter frame ②Air filter element

② Element retaining plate

The air cleaner uses a dry element never apply oil.

- Do not run the engine with filter element removed.
- Be sure to refit the cover with the arrow (on the rear of cover) upright, if the cover is improperly fitted evacuator valve will not function and dust will adhere to the element.

◆ **Evacuator Valve**

Open the air cleaner cover once a week under ordinary conditions –or daily when used in a dusty place-to get rid of large particles of dust and dirt.

Check fuel line and fuel filter.

⚠ CAUTION

To avoid personal injury:

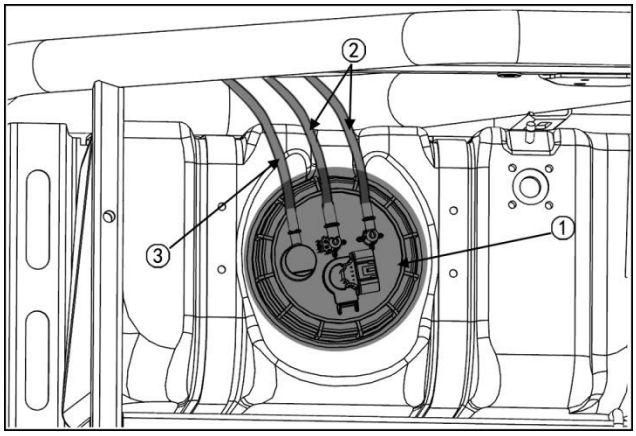
- **Be sure to stop the engine and remove the key when attempting to make the following checks and changes.**
- **Never fail to check the fuel lines periodically. The fuel lines are subject to wear and aging and fuel may leak out onto the running engine causing a fire.**

The fuel line connections should be checked annually or every 100 service hours whichever comes first.

1. Park the vehicle on a flat surface and raise the cargo bed.
2. The fuel line is made of rubber and ages regardless of service period.
3. If the fuel line and clamps are found to be damaged or deteriorated replace them.
4. Check fuel filter if it is clogged by debris or contaminated with water replace it.

IMPORTANT

When the fuel line is disconnected for maintenance or repair, close both ends of the fuel line with a piece of clean cloth or paper to prevent dust and dirt from entering. Particular, care must be taken not to admit dust and dirt into the fuel pump entrance. Even a small amount of dust or dirt will cause premature wear and malfunction of the fuel pump and injector components.



①fuel pump ②fuel line
③Exit pipe

■ **Checking battery condition**

DANGER

If a battery is stored in a diminished state of charge it will become no effective and require a new battery.

CAUTION

To avoid personal injury

- **Never remove the battery while the engine is running.**
- **Keep electrolyte away from eyes, hands and clothes. If you are spattered with it, wash it away completely with water immediately and get medical attention.**
- **Wear eye protection and rubber gloves when working around the battery.**

The factory –installed battery is non-refillable type if the battery is weak, charge the battery or replace it with new one.

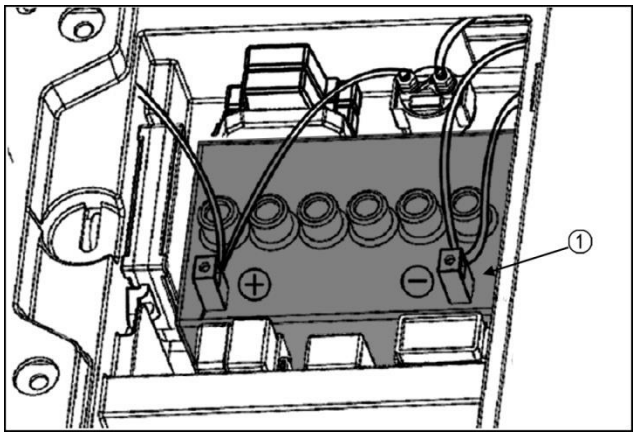
◆ **Battery charging**

CAUTION

To avoid personal injury

- **When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.**
- **When disconnecting the cable from the battery start with the negative terminal first; when connecting the cable to the battery start with the positive terminal first.**
- **Always check battery charge by using a voltmeter.**

Periodic Service



①Battery

1. To slow charge the battery, connect the battery positive terminal to the charger positive terminal and the negative to the negative. then recharge in the standard fashion.
2. A boost charge is only for emergencies it will partially charge the battery as early as possible.
3. When exchanging an old battery for a new one use battery of equal specification shown in table 1.

Battery type	Volts
12V32Ah	12

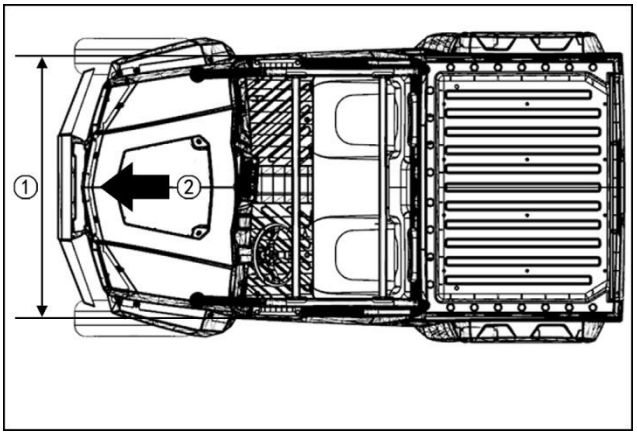
◆ Direction for storage

1. When storing the vehicle for a long period, remove the battery from level vehicle, store in a dry place out of direct sunlight.
2. The battery will self discharge while it is stored, recharge it once every three months in hot seasons and once every six months in cold seasons.

■ Adjusting toe-in

Proper toe-in	0 to12 mm (0 to 0.47 in)

1. Park vehicle on flat place.
2. Turn steering wheel so front wheels are in the straight ahead position.
3. Lock the park brake and stop the engine.
4. Measure distance between tire beads at rear of tire at hub height.
5. Front distance should be shorter than rear distance, if not adjust tie rod length.



①Wheel-to-wheel distance at front
②FRONT

◆ Adjusting procedures

1. Loosen the lock nut and turn the tie rod to adjust the rod length until the proper toe-in measurement is obtained.
2. Retighten the lock nut.

IMPORTANT

- Keep equal length of the left and right tie-rod.

Periodic Service

■ Cleaning Muffler

⚠ CAUTION

To avoid personal injury:

- **Before touching any part of an exhaust system, be absolutely sure that it has sufficient time to cool!**
- **Always wear safety goggles and face mask.**
- **The particulate matter contained in the muffler contains chemicals that are harmful to people, animals and marine life.**
- **If you are unable to do this work, have it done by your dealer.**
- **Cleaning spark arrester of muffler.**

Maintenance & cleanout procedure:

The screen type spark arrester should be removed, cleaned, and inspected after every 100 hours of use.

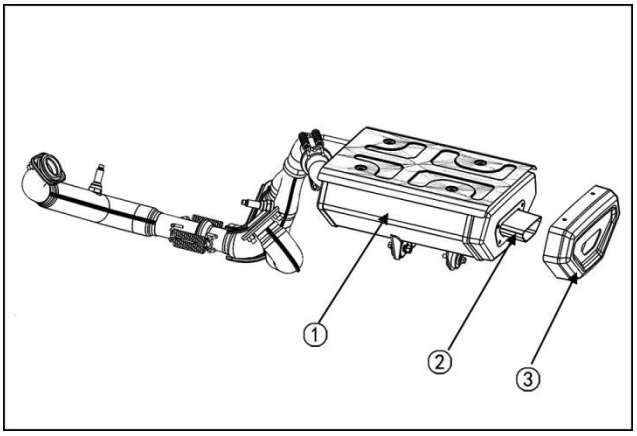
1. The spark arrester is located inside of the exhaust pipe, and fastened with six bolts.
2. Loosen the bolts and remove the spark arrester.
3. Shake loosened particles out of the screen assembly and lightly clean the screen with wire brush. Soak in solvent and again clean with wire brush if necessary.
4. If any breaks in the screen or welds are discovered, the assembly must be replaced.
5. Return the spark arrester to the muffler body and refasten the bolts.

IMPORTANT:

- Visually check the muffler for cracks or holes in the body, welds or pipes at regular intervals.
- USDA approval requires clearance between spark arrester sleeve and exhaust pipe to be no larger than 0.023”(0.584 mm).

Replace the entire muffler if it is damaged.

- Do not operate the vehicle with a damaged muffler.



①Muffler ②Spray fire device
③Back cover

EVERY 200 HOURS

■ Changing Engine Oil

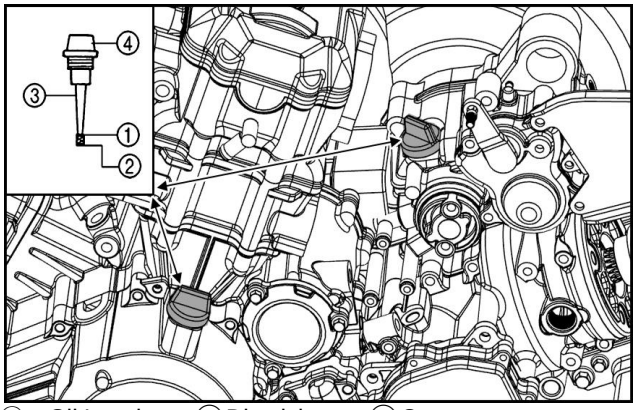
⚠ CAUTION

To avoid personal injury:

- **Be sure to stop the engine before replacing oil.**
- **Allow engine to cool down sufficiently, oil can be hot and can burn.**

1. Park the vehicle on flat surface and raise the cargo bed.
2. To drain the used oil, remove the drain plug at the bottom of the engine and completely drain the oil into an oil pan.
3. After draining, reinstall the drain plug.
4. Fill with the new oil up to the upper notch on the dipstick.
   (See “LUBRICANTS, FUEL AND COOLANT” in “MAINTENANCE” section.)

Oil capacity	[Filter exchanged]	1.8L (1.89U.S. qts.)
	[Filter non-exchanged]	1.6L (1.68U.S. qts.)



① Oil Level ③ Dipstick ④ Cap

■ Checking Brake Pedal

⚠ CAUTION

- Stop the engine and chock the wheels before checking brake pedal.
- If movement is outside of the specifications contact your local dealer for adjusting the brake.

◆Checking the brake pedal free travel

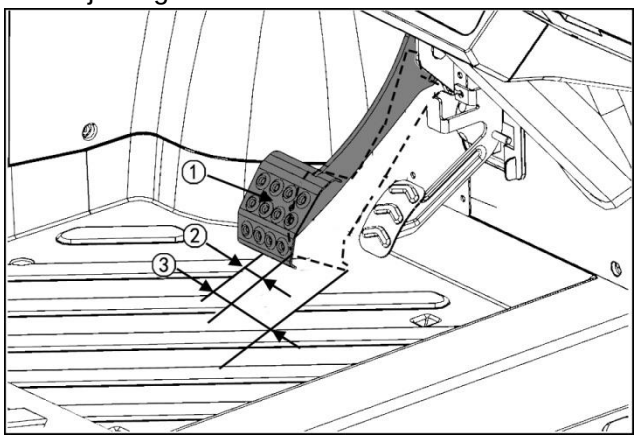
Proper brake pedal free travel	7 to 14mm (0.3 to in.)On the pedal

1. Release the parking brake.
2. Slightly depress the brake pedal and measure free travel at the top of the pedal stroke.
3. If brake pedal free travel is outside of the specifications, contact your local dealer for adjusting the brake.

◆ Checking the brake pedal stroke

Pedal stroke	Less than 120mm (4.7in.) On the pedal

1. Release the parking brake.
2. Step on the pedal and measure the pedal stroke.
3. If brake pedal stroke is outside of the specifications, contact your local dealer for adjusting the brake.



①Brake pedal
②"FREE TRAVEL" ③"PEDAL STROKE"

■ Checking Brake Hose and Lines

1. Check to see that brake hose and lines are not swollen, hardened or cracked.
2. Check the brake hose and pipe joints for oil leaks.
3. If there is any abnormality, consult your local dealer for this service.

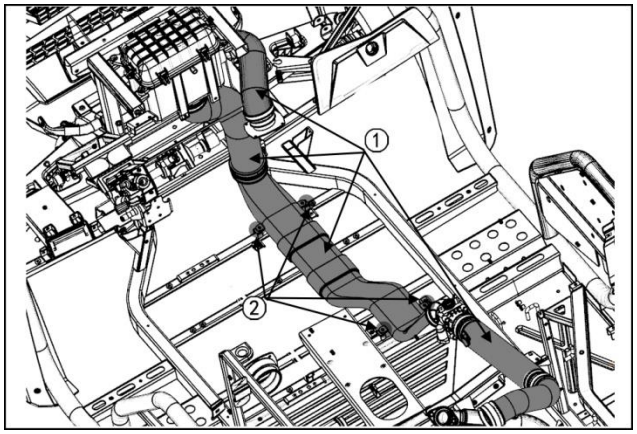
■ Checking Brake Light Switch

1. Park the vehicle on a flat surface and raise the cargo bed.
2. Turn the key switch to the "ON" position.
3. Step on the brake pedal to check if the brake light comes on.
4. If it does not, check the bulb or brake light switch.

■ Checking Radiator Hose and Clamp

Park the vehicle on a flat surface and raise the cargo bed. Check to see if radiator hoses are properly fixed every 200 hours of operation or six months, whichever comes first.
If Installation points are loose or water leaks, tighten bands securely.

1. Replace hoses and tighten Installation points securely, if radiator hoses are swollen, hardened or cracked. Replace hoses and hose clamps every 2 years or earlier, if checked and found that hoses are swollen, hardened or cracked.



①Radiator hose ②Installation points

◆Precaution at Overheating

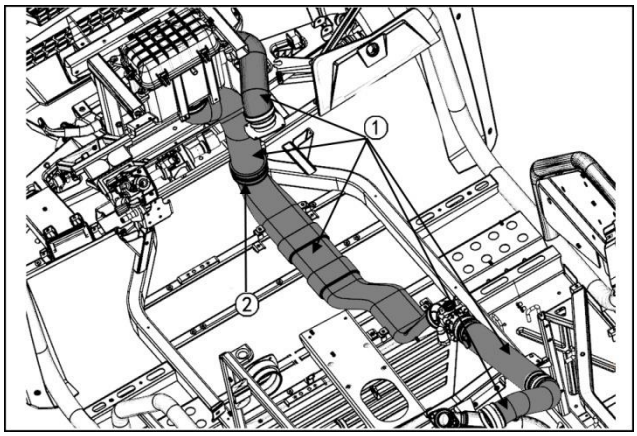
Take the following actions in the event the coolant temperature is close to or more than the boiling point, which is called “Overheating”.

1. Stop the vehicle operation in a safe place and keep the engine unloaded idling.
2. Don’t stop the engine suddenly, but stop it after about 5 minutes of unloaded idling.
3. Keep yourself well away from the vehicle for at least 10 minutes or while the steam is blowing out.
4. Check to see if there is no danger such as burning, get rid of the causes of overheating according to the “TROUBLESHOOTING” section of the manual, and then start the engine again.

■ Checking Intake Air Line

Check to see if the hoses and Installation

1. points are tight and not damaged.
2. If hoses and Installation points are found to be worn or damaged, replace or repair them at once.



①Hose ②Hose clamp

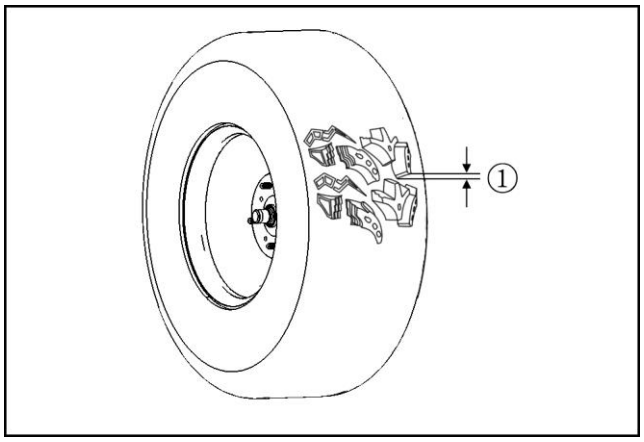
EVERY 300 HOURS

■ Checking Tire

1. Check to see if tires are damaged.
2. If the tires are cracked, bulged, or cut, or they are worn out, replace or repair them at once.

◆Tire Tread Depth

Always replace the tires when the tread depth is worn to minimum allowable.



① 3mm(0.12in)

EVERY 400 HOURS

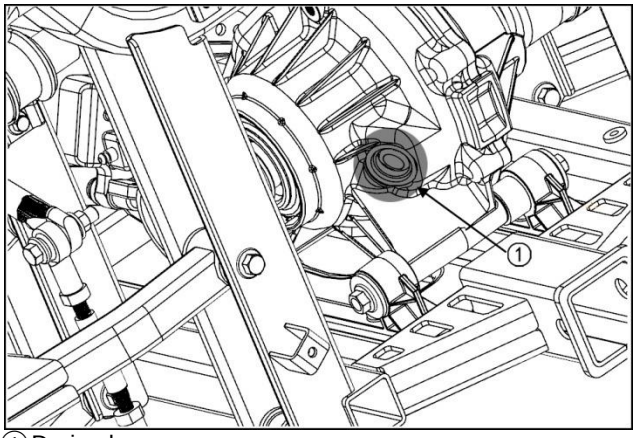
■ Changing Transmission Fluid

⚠ CAUTION

To avoid personal injury:

- **Park the vehicle on a flat surface, raise the cargo bed, mount the safety support.**
- **Allow engine to cool down sufficiently, oil can be hot and can burn.**

1. To drain the used oil, remove the drain plug at the bottom of the transmission case and drain the oil completely into the oil pan.
2. After draining, reinstall the drain plug.
3. After running the engine for a few minutes, stop the engine and check the oil level again; add oil to prescribed level.



①Drain plug

IMPORTANT:

- Do not operate the vehicle immediately after changing the transmission fluid.
- Run the engine at medium speed for a few minutes to prevent damage to the transmission.

■ Changing Front and Rear Axle Case Oil

1. Park the vehicle on a firm, flat and level surface.

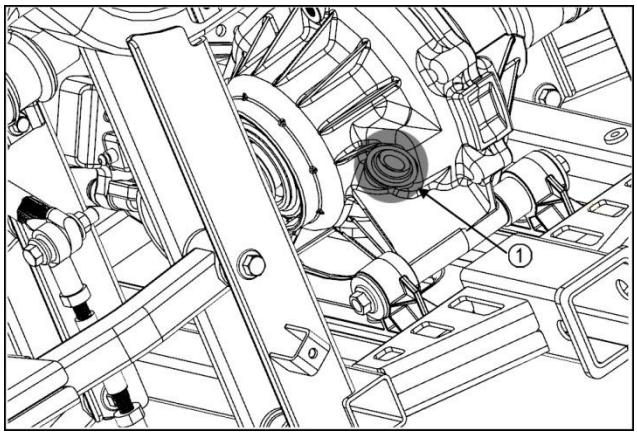
To drain the used oil, remove the drain the oil

2. completely into the oil pan.
3. Fill with the new oil up to the upper notch on the dipstick.

(See “LUBRICANTS, FUEL AND COOLANT” in “MAINTENANCE” section.)

4. After filling, reinstall the filling plug.

Oil capacity	0.6L（0.6U.S.gals.）



①Drain plug

EVERY 500 HOURS

■ Replacing Fuel Filter

Consult your local dealer for this service.

EVERY 600 HOURS

■ Adjusting Engine Valve Clearance

Consult your local dealer for this service.

EVERY 1500 HOURS

■ Checking Injection and Fuel Pump

Consult your local dealer for this service.

EVERY 1 YEAR

■ Replacing Air Cleaner Primary Element and Secondary Element

(See “Cleaning Air Cleaner Primary Element” in “every 100 HOURS” in “PERIODIC SERVICE” section.)

EVERY 2 YEARS

■ Changing Brake Fluid

Consult your local Dealer for this service.

(See “Checking Brake Fluid Level” in “DAILY CHECK” in “PERIODIC SERVICE” section.

■ Flushing Cooling System and Changing Coolant

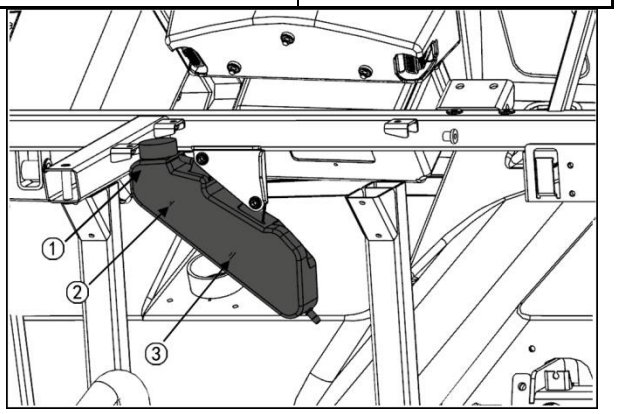
⚠ CAUTION

To avoid personal injury:

- **Do not remove the radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.**

1. Stop the engine and let cool down.
2. To drain the coolant, open the radiator drain plug and remove radiator cap. The radiator cap must be removed to completely drain the coolant.
3. After all coolant is drained, close the drain plug.
4. Fill with clean water and flush with cooling system cleaner.
5. Follow the directions on the cleaner container.
6. After flushing, fill with clean water and anti-freeze until the coolant level is just below the radiator cap. Install the radiator cap securely.
7. Fill with fresh water up to the “FULL” mark on the recovery tank.
8. Start and operate the engine for few minutes.
9. Stop the engine and let cool.
10. Check coolant level of recovery tank and add coolant if necessary.

Coolant capacity	4.0L (4.2U.S.qts.)



①Recovery tank ②“ FULL” ③“ LOW”

IMPORTANT:

- Do not start the engine without coolant.
- Use clean, fresh water and anti-freeze to fill the radiator and recovery tank.
- When the anti-freeze is mixed with water, the antifreeze mixing ratio must be less than 50%.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.

■ Anti-Freeze

⚠ CAUTION

To avoid personal injury:

- When using antifreeze, put on some protection such as rubber gloves. (Antifreeze contains poison.)
- . If you ingest antifreeze, follow the emergency instructions on the antifreeze container and seek medical attention.
- When antifreeze comes in contact with the skin or clothing, wash it off immediately.。

- Do not mix different types of Antifreeze.
  The mixture can produce chemical reaction causing harmful substances.
- Antifreeze is extremely flammable and explosive under certain conditions. Keep fire and children away from antifreeze.
- When draining fluids from the engine, place a container underneath the engine body.
- Do not pour waste onto the grounds, down a drain, or into any water source.
- Also, observe the relevant environmental protection regulations when disposing of antifreeze.

If it freezes, coolant can damage the cylinders and radiator. If the ambient temperature falls below 0℃(32˚F) or before a long-term storage, let out cooling water completely, or mix fresh water with long-life coolant and fill the radiator and recovery tank with the mixture. •

1. Long-life coolant (hereafter LLC) comes in several types. Use ethylene glycol (EG) type for this engine.
2. Before employing LLC-mixed cooling water, fill the radiator with fresh water and empty it again. Repeat this procedure 2 or 3 times to clean up the inside.
3. The procedure for the mixing of water and antifreeze differs according to the make of the antifreeze and the ambient temperature. Refer to SEA J1034 standard, more specifically also to SAE J814c.

IMPORTANT:

- When the antifreeze is mixed with water, the antifreeze mixing ratio must be less than 50%.

VOL% Anti-freeze	Freezing point		Boiling point	
	℃	˚F	℃	˚F
40	-24	-12	106	222
50	-37	-34	108	226

*At 1.013×10^5Pa (760mmHg) pressure (atmospheric).

A higher boiling point is obtained by using a radiator pressure cap which permits the development of pressure within the cooling system.

4. Adding the LLC

1) Add only water if the mixture reduces in amount by evaporation.
2) If there is a mixture leak, add the LLC of the same manufacturer and type in the same mixture percentage.
   * Never add any long-life coolant of different manufacturer. (Different brands may have different additive components, and the engine may fail to perform as specified.)

5. When the LLC is mixed, do not employ any radiator cleaning agent. The LLC contains anticorrosive agent. If mixed with the cleaning agent, sludge may build up, adversely affecting the engine parts.
6. The vehicle's genuine long-life coolant has a service life of 2 years. Be sure to change the coolant every 2 years.

NOTE:

- The above data represent industry standards that necessitate a minimum glycol content in the concentrated antifreeze.

- When the coolant level drops due to evaporation, add water only to keep the antifreeze mixing ratio less than 50%. In case of leakage, add antifreeze and water in the specified mixing ratio before filling into the radiator.

■ Replacing Radiator Hose (Water pipes)

Replace the hoses and clamps.

(See “Checking Radiator Hose and Clamp” in “EVERY 200 HOURS” in “PERIODIC SERVICE” section.)

■ Replacing Fuel Hose

Consult your local dealer for this service.

■ Replacing Brake Master Cylinder (Inner parts)

Consult your local dealer for this service.

■ Replacing Front Brake Seal

Consult your local dealer for this service.

■ Replacing Rear Brake Cylinder Seal

Consult your local dealer for this service.

■ Replacing Intake Air Line

Consult your local dealer for this service.

EVERY 4 YEARS

■ Replacing Brake Hose

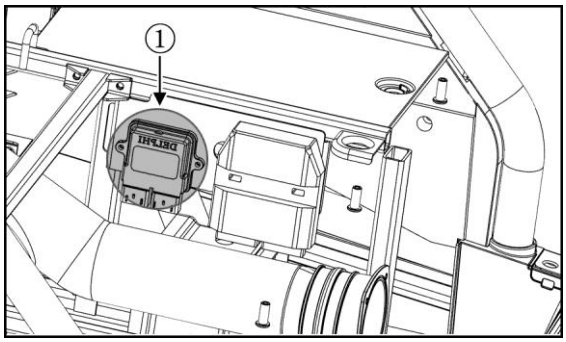
Consult your local dealer for this service.

■ Replacing Mini Fuses

The mini fuses are intended to protect the electrical cabling. If any of them have blown out, be sure to pinpoint the cause.

◆Replacing procedure

1) Disconnect the negative cable of the battery.
2) Open the mini fuse box cover.
3) Pull out the mini fuse.
4) Insert a new mini fuse into the mini fuse box.
5) Close the mini fuse box cover.
6) Connect the negative battery cable.



② Slow-blow fuse box cover

■ Replacing Light Bulb

- Head lights

  Take the bulb out of the light body and replace it with a new one.

- Other lights

  Detach the lens and replace the bulb

Light	Capacity
Head lights	2x35W
Tail light	2x5W
Brake light	2x21W
Instrument panel light	2W

Specifications

SPECIFICATION TABLE

Model				Specifications
Engine	Make			
	Type			2 cylinders, 4-cycle, gasoline, OHV, liquid cool
	Displacement		L(cc)	1.0（998）
	Horsepower		Kw(HP)	41.5（56.46）
	Rated revolution		rpm	7500
	Low idling revolution		rpm	1350 to 1500
Fuel Capacity			L(U.S.gal)	34（8.9）
Transmission				CVT
Wheels, Drive system				4, Rear 2WD or 4WD
Differential lock				Electric control: switch
Gear selection				H-Lo range Forward, Neutral, Reverse
Brakes	Front/Rear			Hydraulic disk brake
	Parking brake			Rear wheel, Foot Pedal
Steering				Electronic power
Suspension	Front			Independent, A arm type
	Rear			Independent, A arm type
Dimensions	Length		mm(in.)	3111 (122.5)
	Wide		mm (in.)	1682（66.25）
	Height		mm (in.)	1974（77.75）
	Front tread centers		mm (in.)	1409 (55.5)
	Rear tread centers		mm (in.)	1431 (56.37)
	Wheelbase		mm (in.)	2146（84.5）
	Ground Clearance	front axle	mm (in.)	330（13）
		rear axle		330（13）
	Turning diameter		m (ft)	10.6（34.769）
Max. rolling weight (Towing Capacity)			kg (lbs.)	590（1300）
Payload capacity			kg (lbs.)	730（1609）
Weight			kg (lbs.)	1286（2835）

Specifications

Model			Specifications	
Cargo bed	Width	mm (in.)	1257 (49.5)	
	Length	mm (in.)	939.5（37.0）	
	Depth	mm (in.)	279（11.0）	
	Volume	m^3 (cu.ft.)	0.51（18）	
	Bed height (unloaded)	mm (in.)	914（36.0）	
	Cargo bed capacity	kg (lbs.)	500（1102）	
Sound level, operator ear		db (A)	85	
Tire	Front		27×09X14 6PR	27×09X14 6PR
	Rear		27×11X14 6PR	27×11X14 6PR
Body color			Orange	Camo

NOTE:

- The values in “Ground clearance” and “Weight” are those of the machine equipped with the tires in the table above.
- The company reserves the right to change the specifications without notice.

TRAVELING SPEEDS

Range gear shift lever	km/h (mph)
Low	80（50）
High	103（64）
Reverse	32（20）

Specifications

VEHICLE LIMITATIONS

The Vehicle has been thoroughly tested for proper performance with implements sold or approved by. Use with implements which are not sold or approved and which exceed the maximum specifications listed below, or which are otherwise unfit for use, vehicle may result in malfunction or failures of the vehicle damage to other property and injury to the operator or others, [Any malfunctions or failures of the vehicle resulting from use with improper implements are not covered by the warranty].

<table>
<tr><th>Max. Cargo loading weigh</th><th>Rear trailer hitch</th></tr>
<tr><td rowspan="2">(a)1 ROW SEATING MODE
Cargo Bed Capacity=500Kg(1100 lb)
Cargo Load Capacity=730kg(1609 lb)
*(operator+one passenger+options+accessories)weight</td><td>Max. rolling weight
590 kg (1300 lbs.)</td></tr>
<tr><td>Max. tongue weight
50 kg (110 lbs.)</td></tr>
</table>

1. Above mentioned specifications are based on level ground condition.

Storage

STORAGE

⚠ CAUTION

To avoid personal injury:

- **Do not clean the vehicle when the engine is running.**
- **To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.**
- **When storing, remove the key from the key switch to avoid unauthorized persons from operating the vehicle and getting injured.**

VEHICLE STORAGE

If you intend to store your vehicle for an extended period of time, follow the procedures outlined below.

These procedures will insure the vehicle is ready to operate with minimum preparation when it is removed from storage.

1. Check the bolts and nuts for looseness and tighten if necessary.
2. Apply grease to vehicle areas where bare metal will rust also to pivot areas.
3. Unload the cargo bed.
4. Inflate the tires to a pressure a little higher than usual.
5. Change the engine oil and run the engine to circulate oil throughout the engine block and internal moving parts for about 5 minutes.
6. With all implements lowered to the ground, coat any exposed rods with grease (if equipped).
7. Remove the battery from the vehicle. Store the battery following the battery storage procedures.
8. Keep the vehicle in a dry place where the vehicle is sheltered from the elements. Cover the vehicle.
9. Keep the vehicle indoors in a dry area that is protected from sunlight and excessive heat. If the vehicle must be stored outdoors. Cover it with a waterproof tarpaulin.

   Put boards under the tires to keep dampness away from tires.

   Keep the tires out of direct sunlight and extreme heat.

IMPORTANT:

- When washing the vehicle, be sure to stop the engine.

  Allow sufficient time for the engine to cool before washing.
- Do not wash with a high-pressure car-washing machine.
- Cover the vehicle after the muffler and the engine have cooled down.

Storage

REMOVING THE VEHICLE FROM STORAGE

1. Check the tire air pressure and inflate the tires if they are low.
2. Before installing the battery, be sure it is fully charged.
3. Check to see if the fan works.
4. Check all fluid levels (engine oil, transmission oil, engine coolant, transmission coolant and any attached implements).
5. Start the engine. Observe all gauges. If all gauges are functioning properly and reading normal, move the vehicle outside. Once outside, park the vehicle and let the engine idle for at least five minutes. Shut the engine off and walk around vehicle and make a visual inspection looking for evidence of oil or water leaks.

6). With the engine fully warmed up. Release the parking brake and test the brakes for proper adjustment as you move forward. Adjust the brake as necessary.

Troubleshooting

ENGINE TROUBLESHOOTING

If something is wrong with the engine, refer to the table below for the cause and its corrective countermeasure.

Trouble	Cause	Countermeasure
Engine is difficult to start or cannot start.	● No fuel flow	● Check the fuel tank and fuel filter。 ● Check the electric fuel pump. ● Check the injector. ● Check the ECU with Motor Scan KF90121. ● Replace filter electric fuel pump injector and ECU If necessary.
	● Water is in the fuel system	● Check to see if the fuel tank cover is tight.
	● In winter, oil viscosity increases, and Engine revolution is slow.	● Use oils of different viscosities, depending on ambient temperatures.
	● Battery becomes weak and the engine does not turn over quick enough.	● Clean battery cables and terminals. ● Charge the battery. ● In cold weather (-15℃), always remove the battery from the vehicle, charge and store it indoors. install it on the vehicle only when the vehicle is going to be used。
Engine power is insufficient	● Insufficient fuel. ● The injector is clogged. ● Crankshaft position sensor is out of alignment. ● The air cleaner is clogged. ● Spark plug is fouled. ● Ignition coil is defective.	● Check the fuel system. ● Clean or replace the injector. ● Replace crankshaft position sensor. ● Clean or replace the air cleaner. ● Clean or replace the spark plug. ● Replace the ignition coil.
Engine stops suddenly	● Check with the diagnostic instrument (Motor Scan KF90121).	
Engine overheats	● Engine overloaded	● Shift to lower gear or reduce load.
	● Low coolant level.	● Fill cooling system to the correct level; ● Check radiator and hoses for loose connections or leaks.
	● The motor driven fan does not turn.	● Check to see if the fuse is blown. ● Check the electric system.
	● Dirty radiator core or grille screens.	● Remove all trash.
	● Coolant flow route corroded.	● Flush cooling system.

If you have any questions, consult your local dealer.

Troubleshooting

Check malf code meaning by reading the below table.

Mt05 ECU Malf Code Table:23	
Malf code in MT05	Description
P0107	MAP Circuit Low Voltage or Open
P0108	MAP Circuit High Voltage
P0112	IAT Circuit Low Voltage
P0113	IAT Circuit High Voltage or Open
P0117	Coolant/Oil Temperature Sensor Circuit Low Voltage
P0118	Coolant/Oil Temperature Sensor Circuit High Voltage or Open
P0122	TPS Circuit Low Voltage or Open
P0123	TPS Circuit High Voltage
P0131	O2A Circuit Low Voltage
P0132	O2A Circuit High Voltage
P0031	O2A Heater Circuit High Voltage
P0032	O2A Heater Circuit Low Voltage
P0201	Injector 1 Circuit Malfunction
P0202	Injector 2 Circuit Malfunction
P0230	FPR Coil Circuit Low Voltage or Open
P0232	FPR Coil Circuit High Voltage
P0336	CKP Sensor Noisy Signal
P0337	CKP Sensor No Signal
P0351	Cylinder 1 Ignition Coil Malfunction
P0352	Cylinder 2 Ignition Coil Malfunction
P0505	Idle Speed Control Error
P0562	System Voltage Low
P0563	System Voltage High
P0650	MIL Circuit Malfunction
P1693	Tachometer Circuit Low Voltage
P1694	Tachometer Circuit High Voltage

If you have any questions, consult your local dealer.

Troubleshooting

BATTERY TROUBLESHOOTING

Trouble	Cause	Countermeasure	Preventive measure
Starter does not function	● Battery overused until lights are dim.	● Charge the battery sufficiently.	● Charge the battery properly.
	● Battery has not been recharged.		
	● Poor terminal connection	● Clean the terminal and tighten securely.	● Keep the terminal clean and tight. Apply grease and treat with anti-corrosive.
	● Battery life expired	● Replace new battery	
From beginning starter does not function, and lights soon become dim	● Insufficient charging	● Charge battery Insufficiently	● Battery must be serviced properly before initial use
When viewed from the top of plates, look whitish. * Refillable type battery only	● Battery was used with an insufficient amount of electrolyte.	● Add distilled water and charge the battery.	● Regularly check the electrolyte level.
	● Battery was used with too much without recharging.	● Charge battery Insufficiently	● Charge battery properly
Recharging is impossible.	● Battery life expired.	● Replace battery.	
Terminals are severely corroded and heat up.	● Poor terminal connection	● Clean the terminal and tighten securely.	● Keep the terminal clean and tight. Apply grease and treat with anti-corrosives.
Battery electrolyte level drops rapidly. * Refillable type battery only	● There is a crack or pin holes in the electrolytic cells.	● Replace battery.	
	● Charging system trouble.	● Consult your local dealer.	

- If you have any questions, consult your local dealer.
- The factory installed battery is non-refillable type.

Troubleshooting

MACHINE TROUBLESHOOTING

Trouble	Cause	Countermeasure
Gear Shift will not shift into gear	● High idling speed of engine	● Replace throttle cable; ● Replace throttle petal ● Replace the throttle
	● High rotary speed for clutch connection.	● Replace the junior clutch spring; ● Replace the primary clutch.
	● Gear shift connection is not adjusted properly	● Put the gearshift rod into the position of “N”. ● Put the gearshift arm of engine into ”N”. ● Adjust the stay wire and the bolt. ● Lock tightly.
	● Gear abrasion	● Replace the gears
Transmission noise	● Misaligned clearance for the inner and outside gears of transmission shaft	● Replace the gears
	● Misalignment of transmission gears.	● Replace the gears
	● Incorrect connection of gear end face	● Replace the gears
Less vehicle power	● Parking brake	● Loosen the lay-up rod
	● Hydraulic calipers for disc brakes are stuck closed	● Contact the dealer.
	● CVT transmission sliding	● Removing the grease for the clutch. Replace CVT transmission belt Replace the clutch.
No brakes or brake noise	● Less brake oil	● Check the braking oil level
	● Air inside the braking system.	● Contact the dealer.
	● Brake discs abrasion	● Contact the dealer.
	● Assembling bolt of disc plate loose	● Lock tightly
	● Assembling bolt for disc brake clippers loose	● Lock tightly

If you have any questions, consult your local dealer.

Electronic Power Steering System

INTRODUCTION

Our UTV is equipped with Electric Power Steering System (EPS). To keep reliability of EPS during operation, please correctly use EPS system according to the following descriptions and keep up with daily inspections and maintenance.

This chapter also provides important information to safely use the EPS system. If you encounter any problems during operation or maintenance, please consult your local dealer.

ADVANTAGES OF EPS SYSTEM:

1) High efficiency. Traditional hydraulic power steering systems are connected by mechanical and hydraulic systems and are of low efficiencies; usually 60%-70%. However, Hisun's EPS system is connected by a mechanical and electric motor and it has a much higher efficiency of up to 90%.
2) Hisun's EPS system starts the motor only when it needs to generate power without increasing fuel consumption.
3) The power of Hisun's EPS system is controlled by software, so that the UTV can be operated with power steering at various speeds.
4) Hisun's EPS system, uses a rigid connection system, so the impact of road conditions on steering wheel is greatly decreased.
5) No pollution to environment. For the traditional hydraulic power steering system, the hydraulic circuit has hydraulic hose and fittings inside the system so oil leaks may occur, and hydraulic hoses are not recyclable. This system type can produce pollution to the environment. However,

   Hisun's EPS system does not cause pollution to the environment.
6) If the engine does not start, the EPS system can also work off the battery, and once sufficient power is generated, the power steering system is functionable.

IMPORTANT INFORMATION FOR SAFETY:

This UTV is equipped with EPS system, please read this chapter carefully before operating the UTV, and only when you are familiar with and master the EPS system methods and precautions. Make inspections of the EPS system at regular intervals to ensure the security and reliability of your UTV.

- Please carefully read this chapter before operating or driving and understand the correct ways to operate and drive the UTV with the EPS system, and also characteristics, functions and limits of UTV. Do inspections and maintenance on the EPS system at regular intervals. Correct operation and driving skills will ensure the security and reliability of UTV.
- To make sure your EPS system will be useful for a long time please follow the methods for maintenance in this chapter.

Electronic Power Steering System

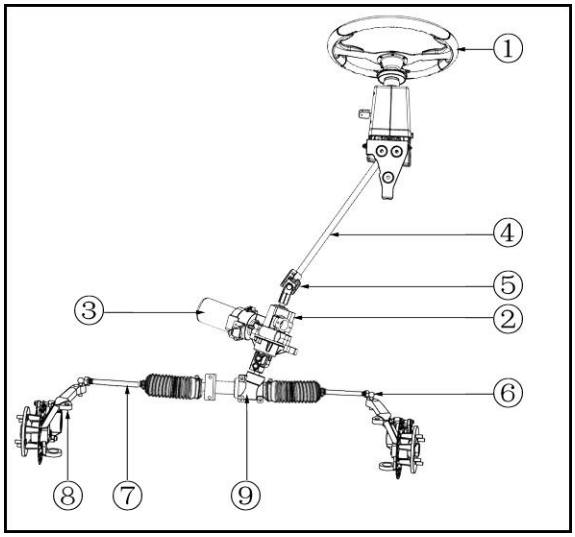
- **Typical parts of the EPS system**

In general, EPS system has the following parts:

- Steering torque sensor
- Motor to generate power torque
- EPS system control unit (ECU)。
- Speed sensor。
- Temperature sensor
- Battery voltage sensor
- Mechanical reduction transmission mechanism(Reducer)
- Gear/rack type steering gear
- Steering rod joint
- Ball stud of steering knuckle
- Steering shaft and universal joint

■ Construction of EPS

1. Structure chart of EPS

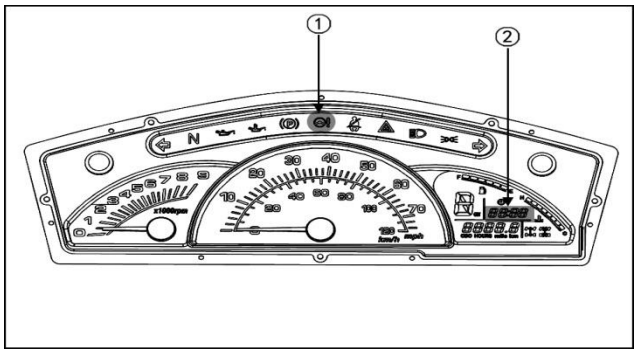


① Steering wheel ② Reducer ③ Motor ④ Steering transmission shaft ⑤ Universal joint ⑥ Tie rod joint ⑦ Tie rod ⑧ Steering knuckle ⑨ Steering gear

The Meter is an important part of the UTV.

The Meter works together with the EPS system and monitors working condition of the EPS system. Faults can be displayed by a fault indicator light and fault indicator of EPS system, so the driver can acknowledge faults of the EPS in time and take some measures to keep himself/herself safe.

When a fault occurs on the EPS system, a fault indicator light will be on. At the same time, the fault indicator of EPS system will display the fault code for maintenance.



① Fault indicator light of EPS system

Fault code diagram

No.	Fault code	Fault style	Fault indicator light of EPS system
1	F00001	1#fault of steering torque sensor	lit
2	F00002	2#fault of steering torque sensor	lit
3	F00006	ECU overheating	lit
4	F00005	low voltage battery alarm	lit
5	F00003	Dynamic motor without power alarm	lit
6	F00011	Fault of speed sensor	lit
7	F00010	ECU non-working	lit

Electric Power Steering System

INTRODUCTION

Our UTV is equipped with Electric Power Steering System (EPS). To keep the reliability of EPS during operation, please correctly use the EPS system according to the following descriptions and keep up with daily inspections and maintenance.

This chapter also provides important information to safely use the EPS system. If you encounter any problems during operation or maintenance, please consult your local dealer.

ADVANTAGES OF EPS SYSTEM:

1) High efficiency. Traditional hydraulic power steering systems are connected by mechanical and hydraulic systems and are of low efficiencies; usually 60%-70%. However, Hisun's EPS system is connected by a mechanical and electric motor and it has a much higher efficiency of up to 90%.
2) Less energy consumption. In the practical driving process of the UTV, time spent steering is only about 5% of the total travelling time. In a hydraulic power steering system, as long as the engine is running, the hydraulic pump is always working, and fuel consumption will increase 4%-6%. However, Hisun's EPS system starts the motor only when it needs to generate power without increasing fuel consumption.
3) The power of Hisun's EPS system is controlled by software, so that the UTV can be operated with power steering at various speeds.
4) Hisun's EPS system, uses a rigid connection system, so the impact of road conditions on steering wheel is greatly decreased.
5) No pollution to environment. For the traditional hydraulic power steering system, the hydraulic circuit has hydraulic hose and fittings inside the system so oil leaks may occur, and hydraulic hoses are not recyclable. This system type can produce pollution to the environment. However, Hisun's EPS system does not cause pollution to the environment.
6) If the engine does not start, the EPS system can also work off the battery, and once sufficient power is generated, the power steering system is functionable.

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- Please carefully read this chapter before operating or driving and understand the correct ways to operate and drive the UTV with the EPS system, and also characteristics, functions and limits of UTV. Do inspections and maintenance on

the EPS system at regular intervals. Correct operation and driving skills will ensure the security and reliability of UTV.

- To make sure your EPS system will be useful for a long time please follow the methods for maintenance in this chapter.
- This chapter also includes detailed disassembly and maintenance information. Prior to any maintenance or repairs, the person performing such repairs must have qualified mechanical skills, electronic maintenance skills and the special tools mentioned in this manual.

INTRODUCTION OF EPS SYSTEM

■ What is EPS system

The EPS system (Electric Power Steering System) is a complete set of parts, including a special ECU only for the EPS system (hereinafter referred to as the ECU), many sensors and actuators, monitoring UTV speed, the operating force of the steering wheel, as well as temperature of the ECU and motor to provide an accurate power torque of the motor and aligning torque. All of these sensors, actuators, and motors work together to provide easy steering, with less effort by the operator.

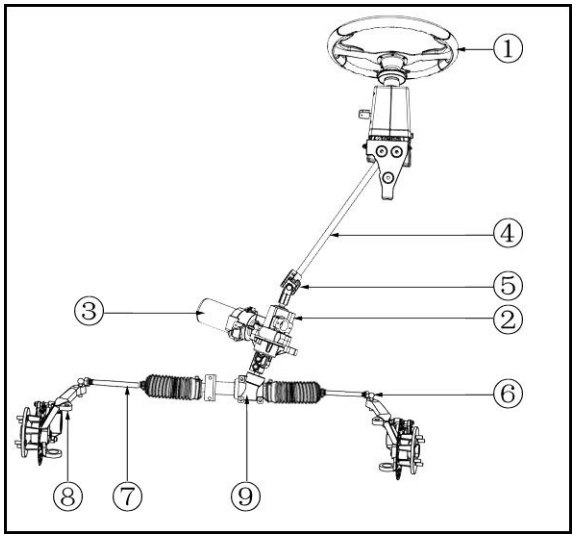
■ Typical parts of the EPS system

In general, EPS system has the following parts:

- Steering torque sensor
- Motor to generate power torque
- EPS system control unit (ECU)。
- Speed sensor。
- Temperature sensor
- Battery voltage sensor
- Mechanical reduction transmission mechanism(Reducer)
- Gear/rack type steering gear
- Steering rod joint
- Ball stud of steering knuckle
- Steering shaft and universal

■ Construction of EPS

1. Structure chart of EPS

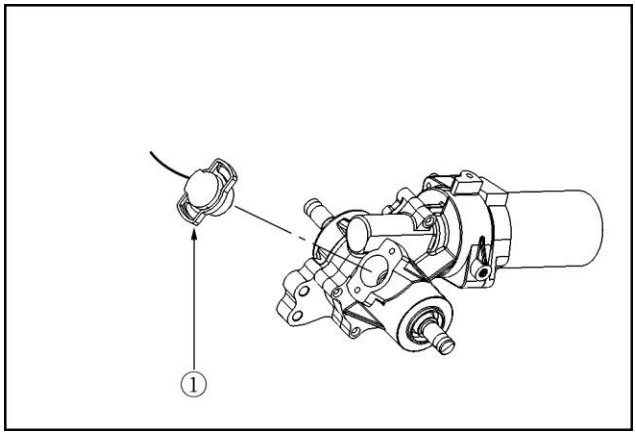


① Steering wheel
② Reducer
③ Motor
④ Steering transmission shaft
⑤ Universal joint
⑥ Tie rod joint
⑦ Tie rod
⑧ Steering knuckle
⑨ Steering gear

Electric Power Steering System

2. Steering Torque Sensor：

Install sensor on the reducer.



① Sensor

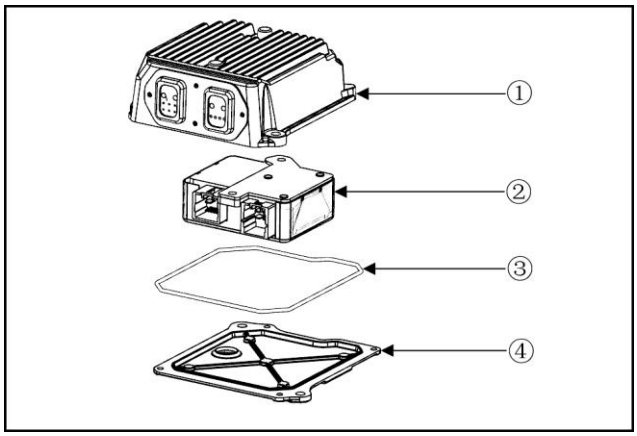
Do not change the position of the Senor.

The Sensor assembly position is fixed and cannot be changed, if the sensor position is found changed, caused by a loose bolt, please tighten the bolt and adjust the ECU at once.

3. ECU：

The ECU is sophisticated electronic equipment, and controls all the power performance of EPS, so do not repair the ECU by yourself.

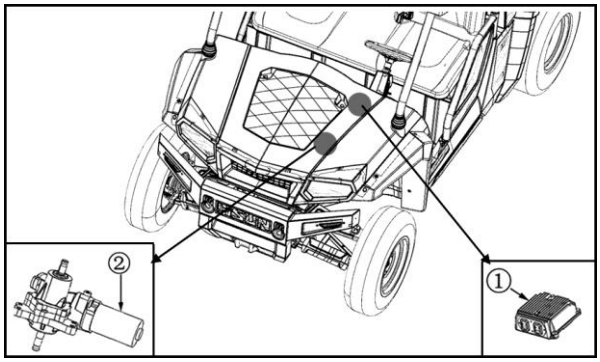
If any problem happens on the ECU, please contact your local dealer to repair it.



① Upper housing ② ECU unit

③ Seal ring ④ Lower housing

Installation position of ECU and reducer



① ECU ② Reducer

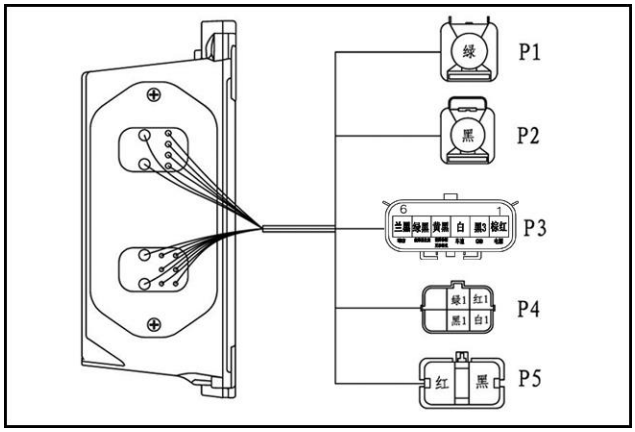
The installation location of the ECU is greatly affected by temperature changes and external humidity. The housing has a membrane made of a Gortex material which regulates pressure between inside the housing and the surrounding environment, and also prevents moisture buildup.

Do not remove the membrane or replace with other parts.

Electric Power Steering System

On the housing of ECU unit, there are sets of electric plugs which function as follows:

- P1：positive pole (⊕ pole) for EPS motor
- P2：negative pole (⊖ pole) for EPS motor
- P3：connected with a cable and transfers signals to the ECU
- P4：connected with the steering torque sensor, and supplies power to steering torque sensor and accepts signals for torque
- P5：connected with motor

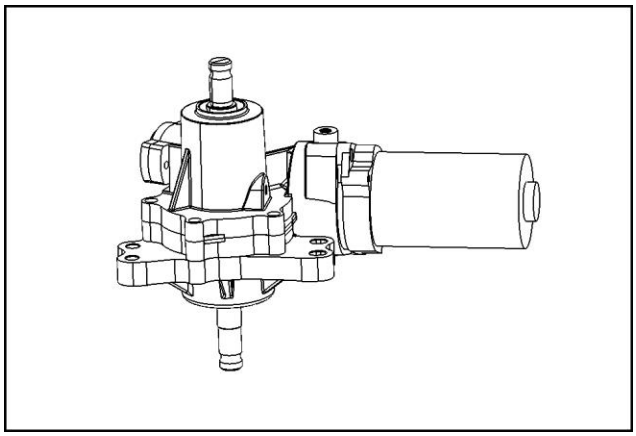


4. Reducer：

The reducer is installed on the frame of UTV.

A motor and steering torque sensor is also installed on the reducer.

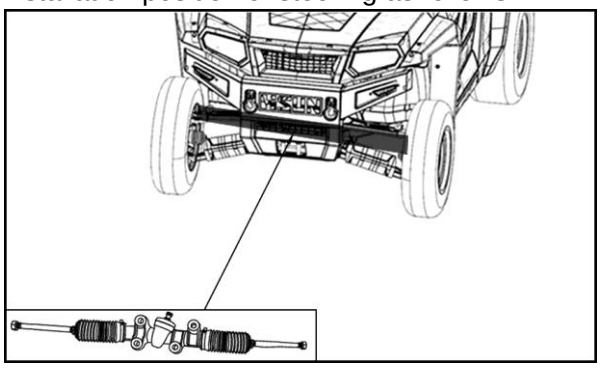
Outside view of reducer



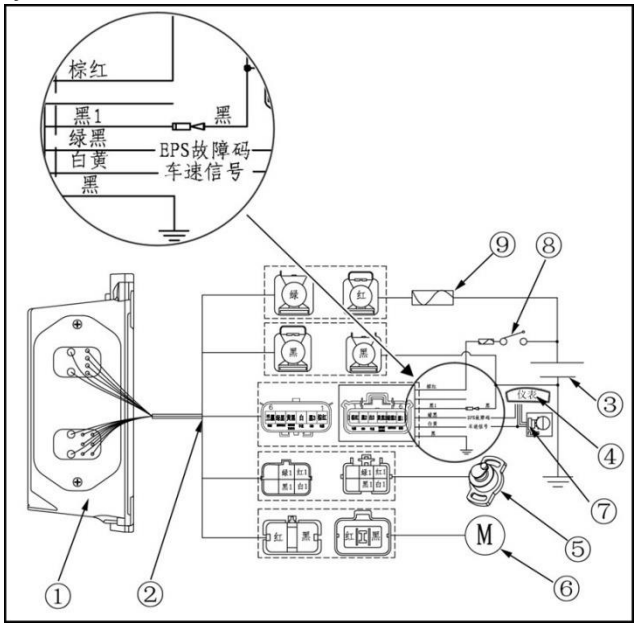
5. Gear/rack type steering gear

UTV use gear/rack type steering gear to perform steering function. Steering gear was fixed on frame.

Installation position of steering as follows:



6. Electronic connectivity diagram of EPS system：



① ECU (with waterproof metal box)

② ECU split cable ③ Battery

④ Meter ⑤ Steering torque sensor

⑥ Motor⑦ Speed sensor

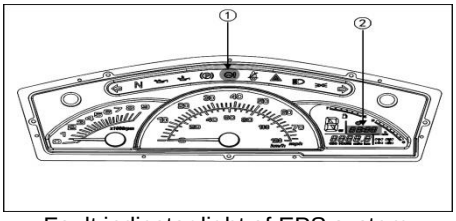
⑧ Main switch⑨ Fuse

Electric Power Steering System

7. Meter：

The Meter is an important part of the UTV.

The Meter works together with the EPS system and monitors working condition of the EPS system. Faults can be displayed by a fault indicator light and fault indicator of EPS system, so the driver can acknowledge faults of the EPS in time and take some measures to keep him/her safe. When a fault occurs on the EPS system, a fault indicator light will be on. At the same time, the fault indicator of EPS system will display the fault code for maintenance.



Fault indicator light of EPS system

Fault code diagram

No.	Fault code	Fault style	Fault indicator light of EPS system
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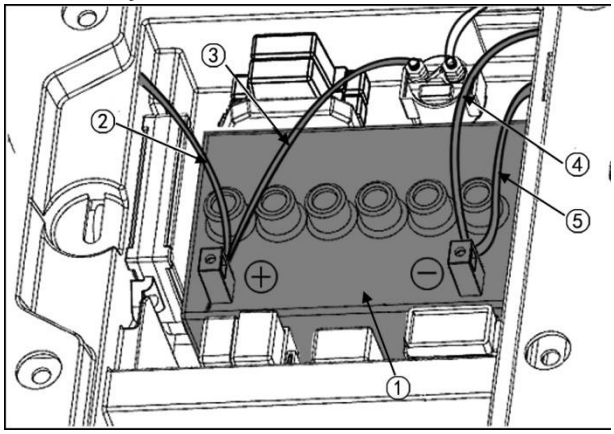
6	F00011	Fault of speed sensor	lit
7	F00010	ECU non-working	lit

CAUTION

If main switch is not turned off, the ECU can be destroyed by battery power in on-off condition during the following connection with cables.

- Use screw/nut to connect the connecting terminals of cables firmly to ⊕ and ⊖ of battery.



① Battery
② Positive Wire Of Cable
③ Positive Wire Of EPS System
④ Negative Wire Of Cable
⑤ Negative Wire Of EPS System
⑥ Nut
⑦ Screw

CAUTION

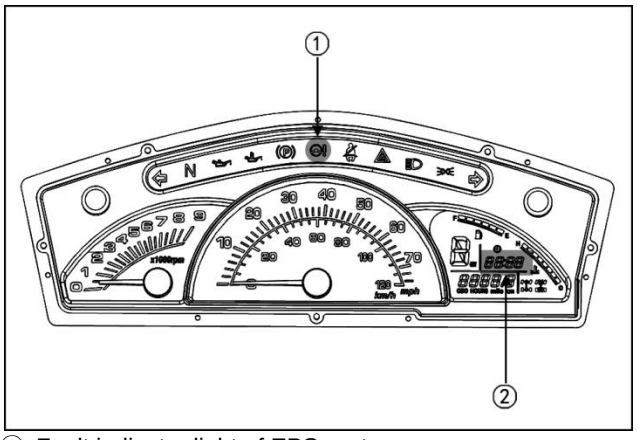
If connection terminals are not connected, power of ECU may be constantly on-off during UTV driving, and finally cause ECU damage.

- Turning On the main switch of UTV, and EPS system will automatically enter into working state.

Electric Power Steering System

- Check the meter. If fault indicator light of EPS system is not lit, ECU is ready for regular use.
- If fault indicator light of EPS system is lit, that means EPS system found a fault during the ECU self-checking process, then you should consult your local dealer for maintenance.

Meter



① Fault indicator light of EPS system

②Fault indicator of EPS system

DANGER

Driving the UTV with faulty EPS system may cause an accident, severe injury or even death.

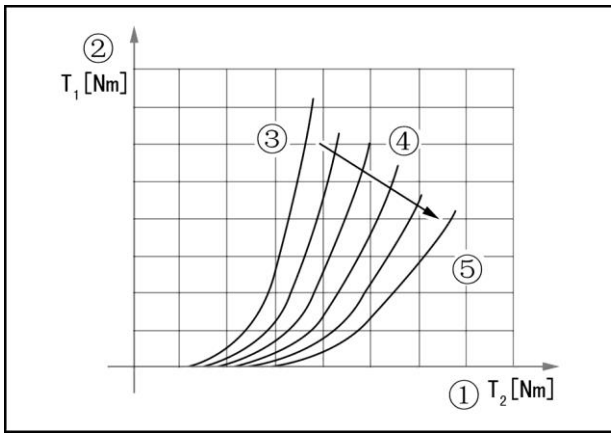
Never operate UTV with faulty EPS system.

■ Function of EPS system

- EPS system requires enough power to supply correct power torque.
- Supply Power steering according to speed

UTV's power steering can change at different speeds and steering angles.

The EPS systems can supply different power torque depending on the speed and steering angle.



① T1：steering resistant torque which is checked by steering power sensor

② T2：power torque on steering gear which is supplied by EPS system

③ Power Torque In Static Condition

④ Power Torque At Middle Speed

⑤ Power Torque At The Highest Speed

Stationary, the maximum power torque can assist a turn while stopped in place as much as possible to ease the steering operation. With increased speed, reduce power torque can assist steering at high speed, to make ii easier to maintain driving direction.

As shown, power auxiliary effect depends not only on speed, but also steering torque exerted by the driver. If the driver is to impose a smaller steering torque, power torque of the EPS system will be relatively small. This can be achieved outstanding auto-centering effect, that means when the UTV is in a straight-line, the steering system will not be as sensitive (the steering wheel does not move from side to side).

- Fault alarm and protection function

In order to ensure the EPS system can supply a long life of reliability, a variety of detection and alarm functions are set in the ECU software program. Once a fault has been checked on the EPS system, the UTV can accurately shutdown the EPS system.

With the EPS system shut down, the UTV will be able to continue to complete the steering function through the mechanical structure of the steering system. However, at this time the driver will feel the turning resistance increase. You can continue your driving of the UTV only it will take greater force to operate the steering system.

⚠ DANGER

When the meter indicates a malfunction of the EPS system or when the driver finds the EPS system operation abnormal, please do some steps as below：

- Stop vehicles immediately, Shut off the main switch, open the front panel's repair cover, and pull up the outlet which power supply for EPS system (See page12-3)
- Drive the UTV to dealer by lower velocity and repair the EPS system.

EPS SYSTEM'S INSPECTION, MAINTENANCE, REPAIR：

The EPS system has already been inspected by strict quality restriction before delivery, so it has high reliability.

But if there is no inspection or maintenance as stated time period during in use of EPS, it may cause the EPS system to work abnormally or spare parts in EPS system to be damaged abnormally.

When the EPS system works wrong or gets a malfunction, the malfunction warning and fault code will be indicated on meter.

■ Malfunction assortment：

- During long periods of continuous fast steering, especially when ambient temperature is very high, it may cause the ECU to radiate a high temperature, and at this time the ECU can get, through detection temperature sensor's, a signal to issue an ECU over-heating failure warning fault code to the meter. Meanwhile, EPS system fault indicator light is on.
- When ECU detected 1# steering torque sensor or 2# steering torque sensor had fault, then it will indicate **1#** steering torque sensor fault or **2#** steering torque sensor fault code to dash board.

  Meanwhile, EPS system fault indicator light is on.

  When ECU detected the storage battery's voltage is lower than 9VDC through sensor, it will indicate the fault code of storage battery voltage low to dash board.

Meanwhile, EPS system fault indicator light will be on.

- When ECU detected motor is not working through sensor, it will indicate fault code of dynamic motor without power warning to dash board. Meanwhile, EPS system fault indicator light is on.
- When ECU detected the speed sensor has a fault, it will indicate vehicle speed sensor fault code to dash board. Meanwhile, EPS system fault indicator light is on.
- When ECU detected its own fault and is not working normally, it will indicate ECU stop working code to dash board. Meanwhile, EPS system fault indicator light is on.

■ **Before driving the UTV, every time you need to do daily inspection of the EPS system.**

1. Check steering system's mechanical parts

- Check if the steering wheel is loose or not**.**

Move steering wheel and check whether it is loose or has a squeak through axis direction and horizontal direction. If a defect is found, repair or replace it.

- Steering wheel's range of free clearance is**：0-m（0-0.59in.）**

If the free clearance is over range, check spare parts as below, any defects found, replace it.

- Steering tie rod ball head showing signs of wear。
- Swizzle ball of knuckle worn
- Gear rack on steering wheel worn
- Spline on steering drive shaft is loose
- Between input and output shaft's reducer whether had idle running.
- The steering system checking in steering process:

Turn the steering wheel from left to right and right to left. It performed smoothly and no sticking.

2. Check steering power in static condition

Stop the UTV on a level surface, steering wheel is placed in a straight forward position.

- Check tire inflation pressure whether meet specified requirements (see tire instructions or UTV user manual).

  If necessary, refill it.
- Check front wheel's front beam, wheel offset positioning whether is correct (see UTV user manual).

  If necessary, adjust it.
- Turn on the main switch.
- Turn the steering wheel left and right successively, turning force on both sides should be equal.

3. Check steering force during running conditions：

- During running process, the feeling of steering force to the left and right must be consistent.
- During steering, turning shall be smooth, no blockage, no recoil force that is opposite of operation force.
- During the return process, the return force is equal to the velocity at both left and right directions.

If any problem occurs, the UTV must be driven to dealer and repaired immediately.

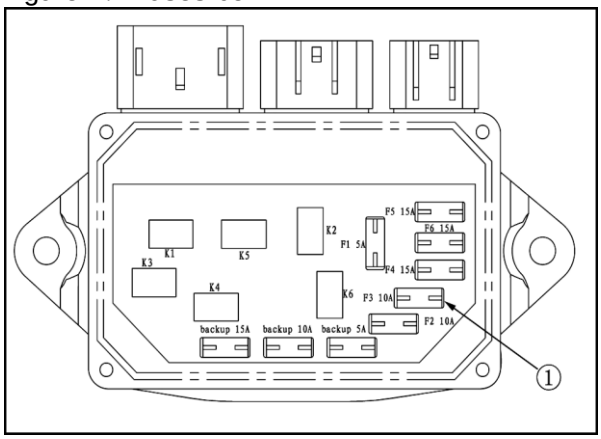
Electric Power Steering System

■ **Solutions for common fault：**

1. Open the main switch, no auxiliary power of left and right steering.

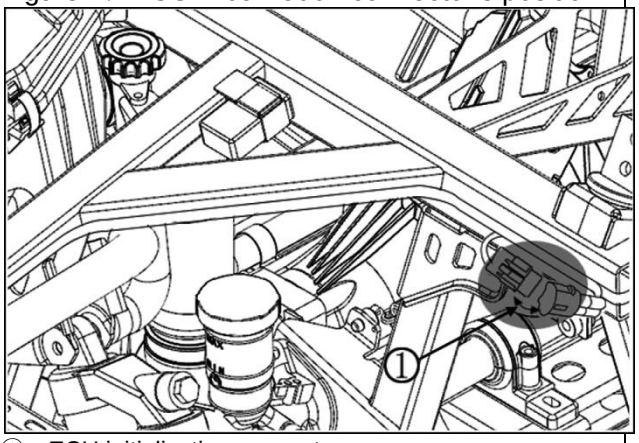
S/N	FAULT PHENOMENON	FAULT POINT	SOLUTION
1	Meter warning fault code:F00010	Special fuses of ECU is blown in fuses box (see figure 1), Or ECU is damaged	Replace fuses. Bring the UTV to dealer for repair
2	Meter warning fault code：F00001&F00002	Sensor is damaged or sensor's connector with bad contact or ECU is damaged	Bring the UTV to dealer for repair
3	Meter warning fault code：F00005	Low voltage in storage battery	Charge storage battery, replace it if necessary.
4	Meter warning fault code：F00003	Motor is damaged or driving circuit in motor is damaged or power motor special fuses are blown.	Replace fuses, Bring the UTV to dealer for repair
5	No electrical power connected	Main fuses melted.	Replace fuses
6	No meter alarm, UTV can electrify	ECU initialization choose pin connector with poor contact (sees attached figure 2), or in the wire cable is disconnect	Reinsert well, replace connector or repair cables.
7	No meter alarm	ECU is damaged	Bring the UTV to dealer for repair.

Figure 1：Fuses box



① ECU dedicated fuse

Figure 2：ECU initialization connector's position



① ECU initialization connector

2. Open the main switch, only steering left or right is power-assisted.

S/N	Fault phenomenon	Fault point	Solution
1	No meter alarm	ECU damaged	Bring the UTV to dealer for repair
2	Meter warning fault code：F00001 or F00002	Sensor damaged, sensor's connector with bad contact or ECU damaged	Bring the UTV to dealer for repair

3. All have auxiliary power to turn left or right, when turned the steering wheel is not smooth, locked, backswing and other feelings.

S/N	Fault phenomenon	Fault point	Solution
1	Steering system mechanical parts has the big gap	Steering system mechanical parts become loose or damaged.	Retighten loose bolts. Replace damaged spare parts.
2	Mechanical parts without gap	ECU damaged, or the ECU software program has error.	To dealers for repair. Bring the UTV to dealer for repair

4. When running, all have power-assisted to turn left or right, when return ability is slowly or during return processing out of nimbleness.

S/N	Fault phenomenon	Fault point	Solution
1	Meter warning fault cod：F00011	The speed sensor damaged, or from meter to ECU transmit speed signal 's guide wire broken circuits or ECU connectors is loose	Replace speed sensor. Check and repair cables. Replace connector assembly.
2	No meter alarm	Positional parameter of steering wheel (front wheel) error.	Adjust front wheel's positional parameter.
3	No meter alarm	EPS system's speed reducer damaged	Bring the UTV to dealer for repair

Electric Power Steering System

5. All have power-assisted to turn left or right，but steering becomes heavy.

S/N	Fault phenomenon	Fault point	Solution
1	Meter warning fault code：F00006	ECU radiator overheat, ECU reduce the power of the motor‘s output torque automatically, or ECU‘s inside temperature alarm sensor damaged.	Remove dirt or another covering on shell of ECU. Bring the UTV to dealer for repair
2	No meter alarm, steering becomes more difficult if no power.	Mechanical steering system’s spare parts are damaged.	Adjust、repair damaged spare parts.
3	No meter alarm	ECU damaged, or the ECU software program has error.	Bring the UTV to dealer for repair

6. All have power-assisted to turn left or right，the power of steering to left and right is different.

S/N	Fault phenomenon	Fault point	Solution
1	No meter alarm	Two channels’ parameters of sensor changed	Replace sensor or go to dealer for repair.
2	No meter alarm. No power-assisted the power of steering to left and right is different	Mechanical steering system’s spare parts are damaged.	Adjust 、repair damaged spare parts.
3	No meter alarm	ECU damaged, or the ECU software program has error.	Bring the UTV to dealer for repair
4	No meter alarm	The initialization parameter of ECU has error.	Restart initialization for ECU

7. Open main switch, steering to the same direction automatically.

S/N	Fault phenomenon	Fault point	Solution
1	No meter alarm	Sensor is loosen	Bring the UTV to dealer for repair
2	No meter alarm , Sensor no loosening.	The initialization parameter of ECU has error.	Restart initialization for ECU

Electric Power Steering System

■ Maintenance and repair's supplemental description:

1. Restart initialization to ECU parameter:

- Park UTV on the flat ground and keep the front wheels pointed forward always.
- Pull-out initialization selects connector. (See Page 12-9)
- Push UTV back and forth for several times, and turn the wheels several times.
- Turn on the main switch and wait for 5 seconds.
- Reinsert pin connector to finish the ECU parameter initialization process.

Then, turn on the main switch; check whether the fault is removed. If it is not removed, follow the previous steps of initialization process again. Because the different mechanical settings of the UTV, it may require 3-5 times to be repeated in order to get the correct initialization parameters.

If a customer complaint is "vehicle deviation", you should take into account the fault causes not only includes the EPS system, but also includes a chassis mechanical failure, customers may use" Deviation" to describe a specific situation. So four wheel alignment need to be adjusted first, then ECU replacement and repair needed.

2. The Fault of closing function

The main objective of research and development was that the EPS system needed to ensure that the vehicle would still be controlled by the driver when a malfunction happened.

Therefore, the EPS system has many monitoring functions, used to identify the sensors, actuators and the involvement of the EPS system to check for malfunctions.

If a malfunction leads to the interruption of motor control, the ECU then closes the function of EPS system.

Shutting down the EPS system's will cause the driver to lose power steering.

But close tolerances are used for preventing errors in the control motor.

When a fault occurs, power steering stoppage is a predetermined EPS system response characteristic. Although the driver may feel the characteristics of loss of power steering, with increased control force, the driver can ensure the vehicle steering performance is not affected. When a fault occurs, Neither the EPS steering system nor hydraulic power steering system would have power steering. When a fault occurs, the two systems react similar. The fault occurs, the EPS system fault indicator light inside of meter will be on. If above circumstance happens, the EPS system will have no power steering, and through the instrument will show the corresponding fault code and remind driver to take care.

3. Although the mechanical structure of the EPS system has mechanical limit position, it is still possible for the EPS system to realize the function of decreasing steering power before reaching the mechanical limit position in the form of a slope curve. Although the customer will feel the steering resistance increase, when turned to the limited position the process will become obviously more smooth.

In addition, it can also reduce the steering system's mechanical and electrical components' load, which helps in obtaining reliable function and long service life.

■ EPS system Periodic maintenance

For primary use after 50 hours, adjust EPS system part of parameters according to the steering system's clearance variation and chassis changes.

Please go to the dealer for alignment.

For every 100 hours using time, according to the steering system and the chassis changes, adjust EPS system relevant parameters.

CAUTION

Before adjusting ECU, please check the clearance of mechanical parts first and adjust four wheels position of UTV.

EPS SYSTEM PARAMETER TABLE

■ EPS system basic technical parameters

■ EPS system working conditions

1. Working environment temperature：
   -40℃～＋85℃
2. Working voltage：(9～16V) DC
3. The seal type：IP65
4. Input shaft rotation angle ： large than ±1.25rmp
5. Wheel rotation speed：
   10round/min～15round/min

■ Motor assy basic parameters

- Type: DC permanent magnet control motor
- Rated working time: 3 min/per time
- Rated power：170W(nominal value)
- Rated operational voltage: 12V DC
- Rated motor revolving speed ：（1050r±300r）/min
- Rated operational current：30A±3A
- Rated output torque ： 1.6N·m±0.16N·m

OPTIONS

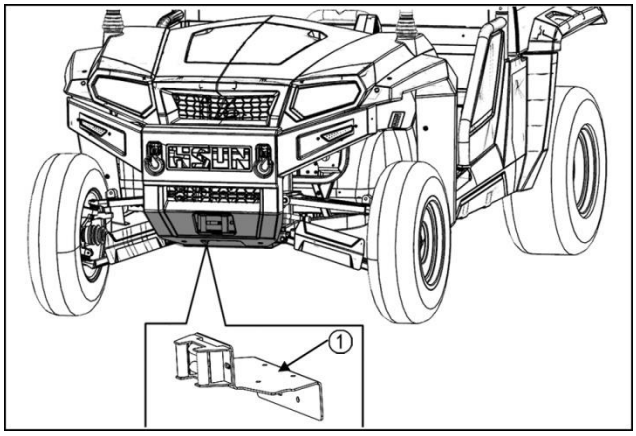
Consult your local dealer for further details.

1. Head rest；
2. Plastic Canopy；
3. Rear Trailer Hitch & Pin(2″)；
4. Windshield；
5. Steel Cab；
6. Motor Scan KF90121;

WINCH MOUNT PLATE

WINCH MOUNT PLATE

Mounting the optional winch always requires you to read the instruction manual attached to the winch thoroughly before using it.



①Winch mount plate

■ Transporting Vehicle

Pay attention to the following points when transporting the vehicle.

1. Use a suitable truck or trailer.
2. Apply the parking brake and place chocks against the front and rear tires.

Hisun Motors Corp., U.S.A.
Emission Control System Warranty Statement

YOUR WARRANTY RIGHTS AND OBLIGATIONS

The U.S. Environmental Protection Agency and Hisun Motors Corp., U.S.A. (hereinafter "HISUN") are pleased to explain the emission control system warranty on your Off-Road vehicle. New off-road motor vehicles must be designed, built and equipped to meet U.S. EPA Federal and California anti-smog standards. HISUN must warrant the emission control system on your vehicle for 5,000 km, or at least 30 months, whichever comes first, provided that there has been no abuse, neglect or improper maintenance of your vehicle. This off-road vehicle was designed to meet the emission standards for 10,000 km, or five years, whichever comes first.

Your emission control system warranty covers components whose failure would increase an engine's emissions of any regulated pollutant

Where a warrantable condition exists, HISUN will repair your vehicle at no cost to you, including diagnosis, parts and labor.

If an emission-related part on your vehicle is defective, the part will be repaired or replaced by HISUN. This is your EMISSION CONTROL SYSTEM WARRANTY.

NOTICE! Use of this vehicle in any type of competitive event completely and absolutely voids this and all other warranties offered by HISUN.

OWNER'S WARRANTY RESPONSIBILITIES

As the vehicle owner, you are responsible for the performance of the required maintenance listed in your owner's manual. HISUN recommends that you retain all receipts covering maintenance on your vehicle, but HISUN cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

You are responsible for presenting your vehicle to the HISUN dealer as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

As the vehicle owner, you should be aware that HISUN may deny your warranty coverage if your vehicle or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

If you use your vehicle in any type of competitive event, this warranty is immediately and completely void.

If you have any questions regarding your warranty rights and responsibilities, you should contact Hisun Motors Corp., U.S.A., 1434 Patton Place, Ste. 106, Carrollton, TX 75007 (Phone: 972-446-0760 or Toll Free: 877-838-6188), or the U.S. Environmental Protection Agency at 2000 Traverwood Drive, Ann Arbor, MI 48105.

Hisun Motors Corp., U.S.A.
Limited Warranty on Emission Control System

YOUR WARRANTY RIGHTS AND OBLIGATIONS

Hisun Motors Corp., U.S.A. warrants that each new off-road vehicle:

A. is designed, built and equipped so as to conform at the time of initial retail purchase with all applicable regulations of the United States Environmental Protection Agency, and

B. is free from defects in material and workmanship which cause such vehicle to fail to conform to applicable regulations of the United States Environmental Protection Agency for the periods specified above.

I. Coverage. Warranty defects shall be remedied during customary business hours at any authorized HISUN dealer located within the United States of America in compliance with the Clean Air Act and applicable regulations of the United States Environmental Protection Agency. Any part or parts replaced under this warranty shall become the property of HISUN.

II. Limitations This Emission Control System Warranty shall not cover any of the following:

A. Repair or replacement as a result of
- (1) accident,
- (2) misuse,
- (3) repairs improperly performed or replacements improperly installed, unless performed by a HISUN authorized dealer,
- (4) use of improper replacement parts or accessories not conforming to specifications set forth by HISUN, which adversely affect performance and/or
- (5) Use in competitive racing or related events.

B. Inspections, replacement of parts and other services and adjustments required for required maintenance.

C. Any vehicle equipped with an odometer or hour meter on which the odometer mileage or hour meter reading has been changed so that actual mileage cannot be readily determined.

III. Limited Liability

A. The liability of HISUN under this Emission Control System Warranty is limited solely to the remedying of defects in material or workmanship by an authorized HISUN dealer at its place of business during customary business hours. This warranty does not cover inconvenience or loss of use of the vehicle or transportation of the vehicle to or from the HISUN dealer. HISUN shall not be liable for any other expenses, loss or damage, whether direct, indidental, consequential or exemplary arising in connection with the sale or use of or inability to use the vehicle for any purpose. Some states do not allow the exclusion or limitation of any incidental or consequential damages, so the above limitations may not apply to you.

B. No express emission control system warranty is given by HISUN except as specifically set forth herein. Any emission control system warranty implied by law, including any warranty of merchantability or fitness for a particular purpose, is limited to the express emission control system warranty terms stated in this warranty. The foregoing statements of warranty are exclusive and in lieu of all other remedies. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

C. No dealer is authorized to modify this Limited Emission Control System Warranty issued by HISUN.

IV. LEGAL RIGHTS. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

V. This warranty is in addition to the limited vehicle warranty.

VI. ADDITIONAL INFORMATION. Any replacement part that is equivalent in performance and durability may be used in the performance of any maintenance or repairs by the owner. However, HISUN is not liable for these parts. The owner is responsible for the performance of all required maintenance. Such maintenance may be performed at a service establishment or by any individual. The warranty period begins when the vehicle is placed into service.

If you have any questions regarding your warranty rights and responsibilities, you should contact Hisun Motors Corp., U.S.A., or the U.S. Environmental Protection Agency at 2000 Traverwood Drive, Ann Arbor, MI 48105.

Hisun Motors Corp., U.S.A.
1434 Patton Place, Ste. 106
Carrollton, TX 75007
Phone: 972-446-0760
Fax: 972-446-0765
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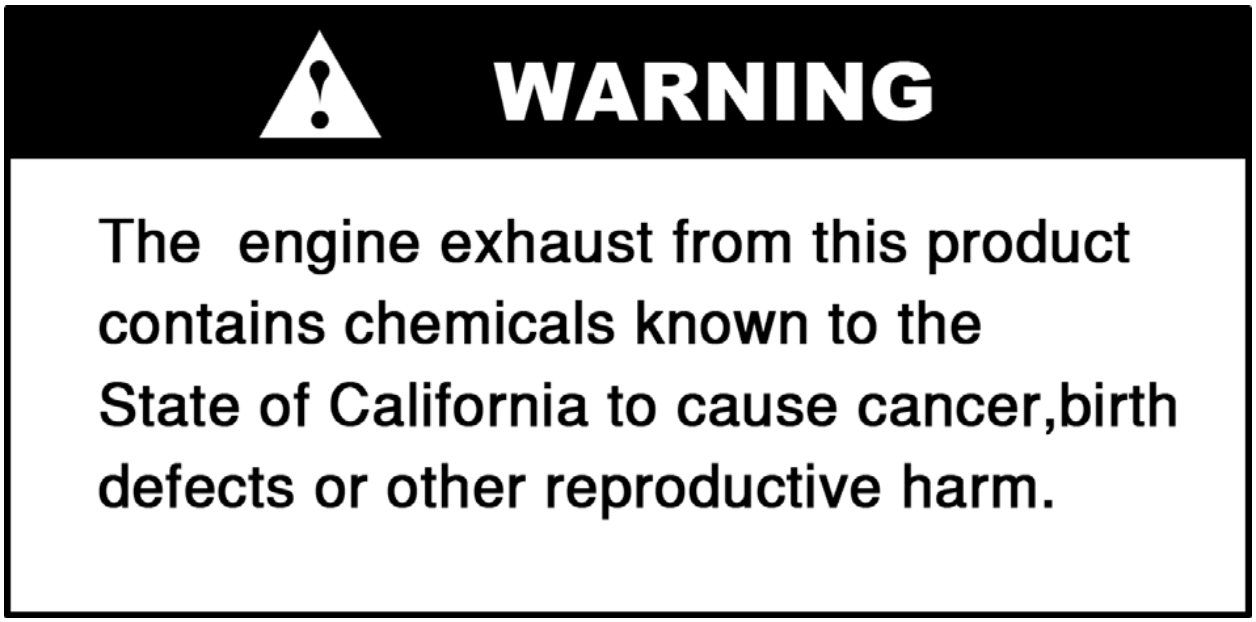
WARNING
The engine exhaust from this product contains chemicals known to the State of California to cause cancer,birth defects or other reproductive harm.

HISUN

GRAB SOME SUN

HISUN MOTORS
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McKinney, Texas 75069

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TF (877) 838-6188

hisunmotors.com